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### ACCEPTED MANUSCRIPT

# Chemometrics-assisted study of the interconversion between the crystalline forms of nimodipine

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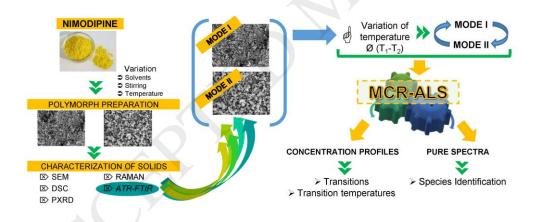
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#### Graphical abstract



#### **Highlights**

- Nimodipine Mode I and Mode II forms were prepared and exhaustively characterized
- Subtle differences in the infrared spectra of the nimodipine polymorphs were found
- The behavior of the polymorphs of nimodipine to thermal stress stimuli was examined
- An ATR-FTIR/MCR-ALS method was developed and used to monitor NIM form

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