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Author: R. Buchi Reddy Kishor R. More Mukesh S. Jha  
Brajesh Sharma Laki Magar



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**Identification, synthesis, isolation and characterization of  
formulation related impurity of Gabapentin**

**R. Buchi Reddy, Kishor R. More<sup>\*</sup>, Mukesh S. Jha, Brajesh Sharma,  
Laki Magar**

*Ipca Laboratories Ltd., Chemical Research Division, Kandivli Industrial  
Estate, Kandivli (W), Mumbai 400 067, India*

\* Corresponding Author. Tel.: +91-22-61112720

E-mail addresses: [kishor.more@ipca.com](mailto:kishor.more@ipca.com)

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