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ACCEPTED MANUSCRIPT

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- 1 A new, rapid, stability-indicating UPLC method for separation and determination of
- 2 impurities in amlodipine besylate, valsartan and hydrochlorothiazide in their combined tablet
- 3 dosage form

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- 11 Abstract
- 12 A new rapid stability-indicating UPLC method for separation and determination of impurities
- in amlodipine besylate, valsartan and hydrochlorothiazide in their combined tablet dosage
- form was developed. The separation of Ph. Eur. related substances of amlodipine besylate (A,
- 15 B, D, E, F, G), hydrochlorothiazide (A, B, C), valsartan (B, C), two other valsartan impurities
- 16 (S)-2-(N-{[2'-cyanobiphenyl-4-yl]methyl}pentanamido)-3-methylbutanoic acid and (S)-3-
- 17 methyl-2-{[2'-(1H-tetrazol-5-yl)biphenyl-4-yl]methylamino}butanoic acid and several
- 18 unknown impurities was achieved by reversed phase liquid chromatography with UV
- detection. The detection wavelengths were set as follows: 225 nm for valsartan, its impurities
- and for the impurity D of amlodipine, 271 nm for hydrochlorothiazide and its impurities and
- 21 360 nm for amlodipine and its impurities except for impurity D. Zorbax Eclipse C8 RRHD
- $(100 \times 3.0 \text{ mm}, 1.8 \mu\text{m})$ was used as a separation column and the analytes were eluted within
- 23 11 minutes by a programmed gradient mixture of 0.01M phosphate buffer pH 2.5 and
- 24 acetonitrile. The method was successfully validated in accordance to the International
- 25 Conference of Harmonization (ICH) guidelines for amlodipine besylate and its impurity D,

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