#### Accepted Manuscript

Title: Analytical strategies for the early quality and safety assurance in the global feed chain: Approaches for nitrogen adulterants in soybean meal and mineral and transformer oils in vegetable oils

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### ACCEPTED MANUSCRIPT

# 1 Title: Analytical strategies for the early quality

#### <sup>2</sup> and safety assurance in the global feed chain

# Subtitle: Approaches for nitrogen adulterants in soybean meal and mineral and transformer oils in vegetable oils

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- 22 Highlights
- For screening, spectroscopic methods (NIRS and Raman) are the methods of choice
- NIRS and Raman can be applied on-site and on-line at the feed mill or port of entry
- 25 Post-screening and confirmation should be performed with MS-based methods
- All techniques have the potential to be applied in non-targeted approaches

#### 27 Abstract

- In the past decade, several major food safety crises originated from problems with feed.
- 29 Consequently, there is an urgent need for early detection of fraudulent adulteration and
- 30 contamination in the feed chain. Strategies are presented for two specific cases, viz.
- 31 adulterations of (i) soybean meal with melamine and other types of
- 32 adulterants/contaminants and (ii) vegetable oils with mineral oil, transformer oil or other
- 33 oils. These strategies comprise screening at the feed mill or port of entry with non-
- 34 destructive spectroscopic methods (NIRS and Raman), followed by post-screening and
- 35 confirmation in the laboratory with MS-based methods. The spectroscopic techniques are
- 36 suitable for on-site and on-line applications. Currently they are suited to detect
- 37 fraudulent adulteration at relatively high levels but not to detect low level contamination.
- 38 The potential use of the strategies for non-targeted analysis is demonstrated.

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