Accepted Manuscript

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PII: S1002-0721(17)30142-4
DOI: 10.1016/j.ire.2017.10.002

Reference: JRE 97

To appear in: Journal of Rare Earths

Received Date: 20 July 2017

Revised Date: 30 September 2017

Accepted Date: 9 October 2017

Please cite this article as: Wang W, Guo R, Pan W, Hu G, Low temperature catalytic oxidation of NO over different-shaped CeO₂, *Journal of Rare Earths* (2018), doi: 10.1016/j.jre.2017.10.002.

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ACCEPTED MANUSCRIPT

Low temperature catalytic oxidation of NO over different-shaped CeO₂

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Foundation item: Project supported by National Natural Science Foundation of China (21546014) and the Natural Science Foundation of Shanghai (14ZR1417800).

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Abstract: To investigate the effect of CeO₂ nanomaterial morphology on its performance for NO catalytic oxidation. Three kinds of CeO₂ nanomaterials including CeO₂ nanorods, nanospheres and nanoparticles were prepared by hydrothermal method and used for catalytic oxidation of NO at low temperature. The experimental results show that CeO₂ nanorods are of the bestcatalytic performance. Characterization techniques including TEM, XRD, H₂-TPR, NO-TPD and XPS were used to determine the relationship between the morphology of CeO₂ nanomaterial and its catalytic performance. TEM images show that CeO₂ nanorodspredominantlyexposed (110) and (1 0 0) planes, while CeO₂nanospheres and CeO₂nanoparticlespredominantly exposed (1 1 1) plane. The excellent catalytic performance of CeO₂nanorods could be ascribed to the low crystallinity, high reducibility, strong NO adsorption ability and the presence of more surface chemisorbed oxygen.

Keywords: CeO₂ nanomaterials; catalytic oxidation; NO; characterization; rare earths

1. Introduction

 NO_x emitted from the combustion process of fossil fuels is regarded as one of the main precursors of acid rain and photochemical smog[1-3]. During the past several decades, various efforts have been made to reduce NO_x emissions. Among them, selective catalytic reduction (SCR) process has been successfully used for controlling NO_x emitted from stationary sources such as coal-fired power plants, biomass boilers and municipal solid waste (MSW) incinerators due to its high NO_x removal efficiency[4-6]. In this process, NH_3 or urea is usually used as the reducing reagent. But the deactivation of SCR catalyst by SO_2 and some components of the fly ash contained influe gas including alkali metals, alkali earth metals and heavy metals make it necessary to develop new NO_x control techniques[7-10].

It is well known that insoluble NO constitutes more than 90% of NO_x in typical coal-fired flue gas[11, 12]. Due to the low solubility of NO, it cannot be removed effectively by aqueous solution. If NO is converted into soluble NO₂, then it can be removed with SO₂ simultaneously in wet flue gas desulfurization scrubber. In recent decades, many inorganic oxidants such as NaClO₂[13], KMnO₄[14], ClO₂[15], NaClO[16], Na₂S₂O₈[17] and Fenton reagent[18] have been used for NO oxidation in the oxidation-absorption process for NO removal. But the cost of oxidants limits the industrial application of this process.

Besides the liquid phase oxidation-absorption processes mentioned above, NO can also be

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