

Accepted Manuscript

Recovery of rare-earth metal neodymium from aqueous solutions by poly- γ -glutamic acid and its sodium salt as biosorbents: Effects of solution pH on neodymium recovery mechanisms

Misaki Hisada, Yoshinori Kawase



PII: S1002-0721(18)30090-5

DOI: [10.1016/j.jre.2018.01.001](https://doi.org/10.1016/j.jre.2018.01.001)

Reference: JRE 126

To appear in: *Journal of Rare Earths*

Received Date: 15 August 2017

Revised Date: 17 December 2017

Accepted Date: 24 January 2018

Please cite this article as: Hisada M, Kawase Y, Recovery of rare-earth metal neodymium from aqueous solutions by poly- γ -glutamic acid and its sodium salt as biosorbents: Effects of solution pH on neodymium recovery mechanisms, *Journal of Rare Earths* (2018), doi: 10.1016/j.jre.2018.01.001.

This is a PDF file of an unedited manuscript that has been accepted for publication. As a service to our customers we are providing this early version of the manuscript. The manuscript will undergo copyediting, typesetting, and review of the resulting proof before it is published in its final form. Please note that during the production process errors may be discovered which could affect the content, and all legal disclaimers that apply to the journal pertain.

Recovery of rare-earth metal neodymium from aqueous solutions by poly- γ -glutamic acid and its sodium salt as biosorbents: Effects of solution pH on neodymium recovery mechanisms

Misaki Hisada, Yoshinori Kawase*

(Research Center for Biochemical and Environmental Engineering, Department of Applied Chemistry, Toyo University, 2100 Kujirai, Kawagoe, Saitama, 350-8585, Japan)

Foundation item: Project supported by Toyo University (g-019-247)

***Corresponding author:** Yoshinori Kawase (E-mail: ykawase@toyonet.toyo.ac.jp, ynkawase@gmail.com; Tel.: +81-49-239-1377)

Abstract: For recovery of metals from low-concentration sources, biosorption is one of promising technologies and poly- γ -glutamic acid (γ -PGA) has been known as a potential biosorbent for recovery of heavy metals from aqueous solutions. Effects of solution pH on recovery of rare-earth metal Nd were systematically examined to clarify mechanisms of Nd recovery by γ -PGA and its sodium salt (γ -PGANa). The recovery efficiency of Nd by γ -PGA increases from 2.4% to 19.6 % as pH increases from 2 to 4. Subsequently the Nd recovery efficiencies for γ -PGA and γ -PGANa remain almost constant in the range of pH from 4 to 7. For pH > 7 the increase in Nd recovery is significant and 100% recovery of Nd was achieved at pH 9. The pH dependency on Nd recovery by γ -PGANa was similar to that by γ -PGA. Contributions of adsorption and precipitation/coagulation to Nd recovery process were quantified. Whereas the adsorption dominates Nd recovery at lower pH (<~4), the precipitation/coagulation controls Nd recovery process for pH > 7. At higher pH, purple gel precipitates are observed. The maximum adsorption capacities for γ -PGA and γ -PGANa are 215 mg-Nd/(g- γ -PGA) at pH 4 and 305 mg-Nd/(g- γ -PGANa) at pH 3, respectively. From the spectra of FT-IR and XPS, the biosorption of Nd onto γ -PGA and γ -PGANa via electrostatic interaction with carboxylate anions at pH 3 is verified. The Nd complexation with amide and carboxylate anion groups on γ -PGA and γ -PGANa may also contribute to the Nd recovery. The biosorption isotherms for Nd recovery by γ -PGA and γ -PGANa can be satisfactorily fitted by the Langmuir model. The thermodynamic studies suggest that the biosorptions of Nd by γ -PGA and γ -PGANa are endothermic. The utilization of γ -PGA and γ -PGANa as potential and eco-friendly biosorbents for the highly effective recovery of Nd from aqueous solution is confirmed.

Keywords: rare-earth metal Nd recovery; poly- γ -glutamic acid; biosorption; precipitation; coexisting cations

Rare-earth metals have been utilized in diverse industrial applications due to their magnetic and conductive properties such as permanent magnets, lamp phosphors, catalysts and rechargeable batteries. Industrial wastewaters discharged to aquatic environments sometimes contain rare-earth metals^[1-3]. Their presence in the aquatic environment is of great concern because of their toxicity even at lower concentrations. They are non-biodegradable and their removal from the environment is very difficult. They are not only highly toxic but also significantly precious. Because of their low and localized reserves, recovery of valuable rare-earth metals from industrial wastewaters is very important as a secondary resource. Therefore, the recovery of rare-earth has recently

Download English Version:

<https://daneshyari.com/en/article/7696740>

Download Persian Version:

<https://daneshyari.com/article/7696740>

[Daneshyari.com](https://daneshyari.com)