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The formation of polymer-dopant aggregates as a possible origin of limited doping efficiency at high dopant concentration

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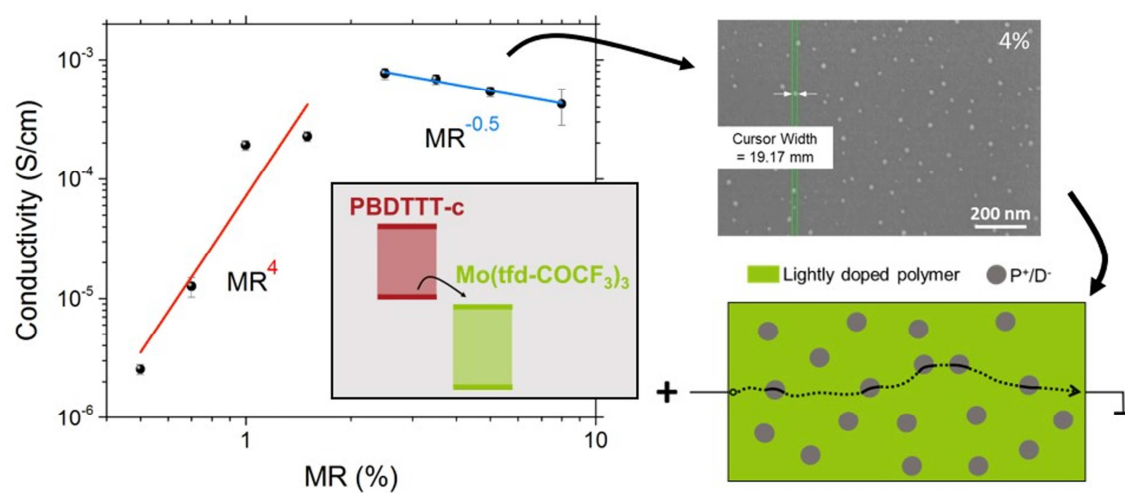
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