



# Analytical fractal model for rugged fracture surface of brittle materials



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## ARTICLE INFO

### Article history:

Received 28 August 2015

Received in revised form 15 May 2016

Accepted 17 May 2016

Available online 26 May 2016

### Keywords:

Fractal dimension

Fracture profile

Mortar

Heavy clay

Roughness

Self-affine surface

## ABSTRACT

The fractal modeling of a rugged fracture surface has received different purposes. However none definitive model for the most of materials has been reached. Therefore, a general self-affine fractal model is proposed for fracture surfaces and applied to heavy clay and mortar. An analytical expression for the rugged crack length is obtained for application on fractal fracture mechanics. Stereoscopic images are obtained for each tested specimens. Image processing filters are used to extract the rugged profile of the cracks. The box-counting and sand-box methods are used on the crack profile to obtain the local and the global roughness exponents. Specimens prepared under different conditions validated the model. Mortars and heavy clay specimens were characterized by measuring their modulus of rupture and the rugged crack profile under 3-point bending tests. A good agreement between the model and the experimental results was observed. A strong correlation between the fractal dimension and the sintering temperature for heavy clay specimens was verified. The results also showed that the increasing rugged crack length of the profile of the fractured mortar specimens is well correlated with the increase in water/cement ratio. These results validate the application of the proposed model for estimating the fracture strength of brittle materials.

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## 1. Introduction

The fracture surface is a record of the information left by the fracture process. Generally, the rugged fracture surface profile has fractal geometry, so it is possible to establish a relationship between its topology and physical quantities of the fracture mechanics using fractal characterization techniques. However, the classical fracture mechanics (CFM) was developed idealizing a flat, smooth, and regular fracture surface, as the geometry of crack surfaces is usually rugged and cannot be easily described by the Euclidean geometry [1]. In this sense, the mathematical basis of CFM considers an energetic equivalent between the rugged and the projected fracture surfaces [2]. Besides the mathematical complexity, part of this

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## Nomenclature

### Latin characters

|                                |  |
|--------------------------------|--|
| 0                              | index to denote measurements taken on the projected plane  |
| $a$                            | minimal area of fracture surface   |
| $\Delta A$                     | area of fracture surface   |
| $A1, A2, A3; Ar1, \dots, Ar30$ | mortar and ceramic samples   |
| $B1, B2, B3; Br1, \dots, B30$  | mortar and ceramic samples   |
| $C1, C2, C3; Cr1, \dots, Cr30$ | mortar and ceramic samples   |
| $d$                            | infinitesimal increment  |
| $D1, D2, D3; Dr1, \dots, Dr30$ | mortar and ceramic samples   |
| $D_B$                          | fractal box dimension  |
| $D_f$                          | fractal dimension  |
| $D_D$                          | divider dimension  |
| $D_{BC}$                       | fractal dimension measured by box-counting method  |
| $e_0$                          | fractal cell size or minimal crack length in transversal direction   |
| $E$                            | elastic or Young's modulus   |
| $E_0$                          | crack length measured in transversal direction   |
| $\Delta E_0$                   | variation of crack length measured in transversal direction  |
| $f$                            | general functions  |
| $g$                            | general functions or subscript index for global quantity   |
| $G$                            | elastic energy release rate  |
| $h_0$                          | fractal cell size or minimal crack length in vertical direction  |
| $H$                            | Hurst's exponent   |
| $H_0$                          | plane projected crack height   |
| $\Delta H_0$                   | variation in the plane projected crack height  |
| $K$                            | multiplicative factor  |
| $K_x$                          | multiplicative factor in $x$ -direction  |
| $K_y$                          | multiplicative factor in $y$ -direction  |
| $l$                            | subscript index for local quantity   |
| $L$                            | rugged crack length  |
| $L_{BC}$                       | rugged crack length measured by box-counting method  |
| $l_x, l_y, l_z$                | rulers length or scale in the $x$ -direction, $y$ -direction, $z$ -direction, respectively                                   |
| $l_0$                          | fractal cell size or minimal crack length in propagation direction   |
| $L_0$                          | plane projected crack length measured in propagation direction   |
| $L_{0S}$                       | saturation plane projected crack length measured in propagation direction  |
| $L_{0C}$                       | Griffith's critical crack length   |
| $\Delta L$                     | rugged crack length  |
| $\Delta L_0$                   | distance between two points of the crack (the projected length of the crack)   |
| $\Delta L_{0C}$                | critical crack length  |
| $N_L$                          | number of units of the crack length in longitudinal or propagation direction   |
| $N_T$                          | number of units of the crack length in transversal direction   |
| $N_V$                          | number of units of the crack length in vertical or height direction  |
| $N_x$                          | number of units of the crack length in the growth direction  |
| $N_y$                          | number of units of the crack length in the perpendicular direction   |
| $sat$                          | subscript index indicate saturation  |
| $Y_0$                          | shape function   |
| $x, y, z$                      | spatial coordinates  |
| $\Delta x, \Delta y, \Delta z$ | incremental measure length in $x$ -direction, $y$ -direction, $z$ -direction   |
| $\Delta z_x, \Delta z_y$       | fluctuation or roughness mean squares or incremental measure of crack height in $x$ -direction, $y$ -direction, respectively |
| $w$                            | width of specimen test   |

### Greek letters

|                      |   |
|----------------------|---|
| $\beta^*$            | exponent  |
| $\delta$             | incremental measure                                       |
| $\partial$           | partial derivative  |
| $e_L, e_T$           | horizontal and vertical scale of the fractal scaling      |
| $\gamma_e, \gamma_p$ | elastic and plastic specific energy surface, respectively |
| $\lambda_x$          | amplification factor scale in $x$ -direction              |

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