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# Does the cyclic J-integral $\Delta J$ describe the crack-tip opening displacement in the presence of crack closure?



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#### ABSTRACT

In this paper, the correlation of the cyclic J-integral,  $\Delta J$ , and the cyclic crack-tip opening displacement,  $\Delta CTOD$ , is studied in the presence of crack closure to assess the question if  $\Delta J$  describes the crack-tip opening displacement in this case. To this end, a method is developed to evaluate  $\Delta J$  numerically within finite-element calculations. The method is validated for an elastic-plastic material that exhibits Masing behavior. Different strain ranges and strain ratios are considered under fully plastic cyclic conditions including crack closure. It is shown that the cyclic J-integral is the parameter to determine the cyclic crack-tip opening displacement even in cases where crack closure is present.

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#### 1. Introduction

Within the concept of linear-elastic fracture mechanics the range of the stress intensity factor  $\Delta K = K_{\text{max}} - K_{\text{min}}$  is used to describe fatigue crack growth in structures ( $K_{\text{max}}$  and  $K_{\text{min}}$  are the maximal and minimal stress intensity factor in the loading cycle). To this end,  $\Delta K$  is related to the crack advance per loading cycle da/dN, e.g. by using Paris' law  $da/dN = C\Delta K^m$  with the material properties C and M. Mean stress effects on the crack growth rate due to crack closure are typically included by replacing  $\Delta K$  in the crack growth law with an effective range of the stress intensity factor  $\Delta K_{\text{eff}} = K_{\text{max}} - K_{\text{op}}$ .  $K_{\text{op}}$  is the stress intensity factor at which the crack opens.

The concept of linear-elastic fracture mechanics, however, only applies as long as the plastic zone at the crack-tip is sufficiently small. Especially highly loaded components in e.g. turbines and combustion engines operate in the low-cycle fatigue (LCF) regime, where stresses also in the far-field of a crack may exceed the yield stress. Thus, large-scale plastic deformations arise in the components and concepts of elastic-plastic fracture mechanics must be applied.

For elastic–plastic materials, the *J*-integral introduced by Rice [1] describes the stress and strain fields at the crack-tip. In a two dimensional deformation field the *J*-integral is

$$J = \int_{\Gamma} \left( W dx_2 - \sigma_{ij} n_j \frac{\partial u_i}{\partial x_1} \right) ds. \tag{1}$$

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#### Nomenclature crack size in mm а material parameter of Paris' law in $\sqrt{mm}/MPa$ CC10,...,C31 contours for evaluation of I, $\delta I$ $C_1^{\text{kin}}, \dots, C_5^{\text{kin}}$ material parameter of kinematic hardening model in MPa CTOD crack-tip opening displacement in mm $\delta$ CTOD crack-tip opening displacement between PLR<sub>0</sub> and PLR<sub>1</sub> in mm $\delta CTOD^*$ corrected crack-tip opening displacement between PLR<sub>0</sub> and PLR<sub>1</sub> in mm δCTOD<sub>init</sub> initial crack-tip opening displacement in mm ACTOD crack-tip opening displacement at PLR<sub>1</sub> in mm da/dN crack advance per cycle in mm/cycle increment of arc length in mm ds Е Young's modulus in MPa constant $I_n$ *I*-integral in MPa mm I δΙ cyclic *I*-integral between *PLR*<sub>0</sub> and *PLR*<sub>1</sub> in MPa mm $\Delta J, Z$ cyclic J-integral at PLR<sub>1</sub> in MPa mm stress intensity factor in MPa $\sqrt{mm}$ $K_{op}$ stress intensity factor at crack opening in MPa $\sqrt{mm}$ cyclic stress intensity factor in MPa $\sqrt{mm}$ $\Delta K$ m material parameter of Paris' law $n_{i}$ outward normal vector Ramberg-Osgood hardening exponent n strain ratio $R_{\epsilon}$ distance from crack-tip in mm $r_{ m dist}$ steptime trigonometric function $\tilde{u}_{v}$ $u_i$ displacement vector in mm displacement vector between PLR<sub>0</sub> and PLR<sub>1</sub> in mm $\delta u_{\rm i}$ W strain energy density in MPa $\delta W$ strain energy density between PLR<sub>0</sub> and PLR<sub>1</sub> in MPa strain energy density at PLR<sub>1</sub> in MPa $\Delta W$ coordinates $x_i$ $\gamma_1, \dots, \gamma_5$ material parameter of kinematic hardening model arbitrary path surrounding the crack-tip strain tensor component $\epsilon_{22}$ strain tensor $\epsilon_{\rm ii}$ strain range tensor between PLR<sub>0</sub> and PLR<sub>1</sub> $\delta \epsilon_{\rm ii}$ uniaxial cyclic strain range $\Delta\epsilon$ strain range tensor at PLR<sub>1</sub> $\Delta \epsilon_{\rm ii}$ angle θ stress tensor component $\sigma_{22}$ yield stress in MPa $\sigma_{ m Y}$ cyclic yield stress in MPa $\sigma_{ extsf{CY}}$ stress tensor in MPa $\sigma_{ m ii}$ cyclic stress tensor between PLR<sub>0</sub> and PLR<sub>1</sub> in MPa $\delta\sigma_{\rm ii}$ uniaxial cyclic stress range in MPa $\Delta \sigma$ cyclic stress range tensor at PLR<sub>1</sub> in MPa $\Delta \sigma_{ii}$ Poisson's ratio ν indicates first calculation 1st 2nd indicates second calculation eff specifies the value that evolves with the onset of crack opening maximum value max min minimum value Hutchinson, Rice, Rosengren singular crack-tip fields HRR low cycle fatigue LCF $PLR_0$ point of load reversal at minimal load $PLR_1$ point of load reversal at maximal load

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