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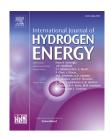
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Synthesis and thermal decomposition properties of a novel dual-cation/anion complex hydride Li₂Mg(BH₄)₂(NH₂)₂

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ABSTRACT

A novel dual-cation/anion complex hydride (Li₂Mg(BH₄)₂(NH₂)₂), which contains a theoretical hydrogen capacity of 12.1 wt%, is successfully synthesized for the first time by ball milling a mixture consisting of MgBH₄NH₂ and Li₂BH₄NH₂. The prepared Li₂Mg(BH₄)₂(NH₂)₂ crystallizes in a triclinic structure, and the [NH₂] and [BH₄] groups remain intact within the structure. Upon heating, the prepared Li₂Mg(BH₄)₂(NH₂)₂ decomposes to release approximately 8.7 wt% hydrogen in a three-step reaction at 100–450 °C. In addition, a small amount of ammonia is evolved during the first and second thermal decomposition steps as a side product. This ammonia is responsible for the lower experimental dehydrogenation amount compared to the theoretical hydrogen capacity. The XRD and FTIR results reveal that Li₂Mg(BH₄)₂(NH₂)₂ first decomposes to LiMgBN₂, LiBH₄, BN, LiH and MgBNH₈ at 100 –250 °C, and then, the newly formed MgBNH₈ reacts with LiH to form Mg, LiBH₄ and BN at 250–340 °C. Finally, the decomposition of LiBH₄ releases hydrogen and generates LiH and B at 340–450 °C.

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Introduction

As a promising alternative energy carrier, hydrogen, which is considered to be an environmentally friendly fuel, has been the focus of extensive research on the development of fuel cell technology [1–4]. However, one of the major obstacles to the widespread use of hydrogen as an energy carrier is the lack of

a safe and efficient method of storage [5–10]. Therefore, metal complex hydrides that possess high gravimetric and volumetric hydrogen storage capacities have been studied as a potential candidate for use as hydrogen storage materials [11–14]. As representative complex hydrides, metal borohydrides $M(BH_4)_n$ have attracted considerable interest due to their extremely high gravimetric and volumetric hydrogen

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densities that potentially meet the capacity requirements of practical applications [15–18]. Typically, LiBH₄ delivers a gravimetric hydrogen density as high as 18.5 wt% and a volumetric hydrogen density of 121 kg/m 3 [15]. However, a high operating temperature, sluggish kinetics and poor reversibility for hydrogen storage in LiBH₄ due to the strong and highly directional covalent and ionic bonds between Li⁺ and [BH₄] $^-$ prevent its practical application.

To improve the hydrogen storage properties of LiBH₄, various strategies have been explored and developed including catalyst doping, reactant destabilization, anion/ cation substitution and nanoporous scaffold incorporation [18-26]. In particular, by reacting LiBH₄ with elemental metals, metal hydrides or metal amides, the operating temperatures for hydrogen desorption from LiBH4 have been significantly reduced, and the reversibility of hydrogen storage has been improved. For example, when combined with MgH₂ at a molar ratio of 2:1, the onset dehydrogenation temperature of LiBH₄ was decreased to approximately 270 °C, and the hydrogen storage is completely reversible below 450 °C [27]. Similar phenomena were also observed in the 2LiBH₄-Al and 6LiBH₄-CaH₂ systems [28,29]. More interestingly, combining LiBH4 and LiNH2 resulted in the generation of a new family of mixed borohydride-amide compounds, such as $Li_2BH_4NH_2$, $Li_3BH_4(NH_2)_2$ and $Li_4BH_4(NH_2)_3$ [30-32]. Among these compounds, Li₃BH₄(NH₂)₂ released more than 10 wt% of hydrogen in a temperature range of 250-350 °C, which is superior to the hydrogen desorption performance of the independent components (i.e., LiBH₄ and LiNH₂) [30,31]. The coexistence of $H^{\delta+}$ in the NH₂ groups and $H^{\delta-}$ in the BH₄ groups provided a strong driving force for hydrogen desorption from the combination of borohydrides and amides

In addition, a close relationship exists between the thermodynamic stability and the Pauling electronegativity of metal cations for borohydrides [40]. When M is more electronegative, $M(BH_4)_n$ becomes more unstable. Therefore, a series of mixed-cation borohydrides with decreased decomposition temperatures were synthesized by combining a less electronegative metal with a more electronegative metal (i.e., $LiK(BH_4)_2$, $LiZn_2(BH_4)_5$, $NaZn(BH_4)_3$, $NaZn_2(BH_4)_5$, $LiSc(BH_4)_4$, $NaSc(BH_4)_4$, $KSc(BH_4)_4$, $Li_4Al_3(BH_4)_{13}$, $LiZr(BH_4)_5$ and $Li_2Zr(BH_4)_6$) [41-44]. More importantly, Noritake et al. recently reported a new mixed borohydride-amide compound with a MgBH4NH2 composition that exhibits a 50 °C reduction in the dehydrogenation temperature with respect to that of Li₂BH₄NH₂ [45]. All of these results inspired us to synthesize mixed cation/ anion complex hydrides with a high hydrogen content and potentially favourable thermodynamic properties for hydrogen storage applications.

Herein, we report an attempt to develop novel dual-cation/ anion complex hydrides with a high hydrogen capacity and low decomposition temperature. Li₂Mg(BH₄)₂(NH₂)₂ was successfully synthesized by ball milling a mixture consisting of Li₂BH₄NH₂ and MgBH₄NH₂ at a molar ratio of 1:1. Approximately 8.7 wt% H₂, which is equivalent to 4.3 H₂ molecules, were released from Li₂Mg(BH₄)₂(NH₂)₂ with an on-set temperature of 100 °C, which is significantly lower than those of the independent components (i.e., Li₂BH₄NH₂ and MgBH₄NH₂).

Experimental section

Sample preparations

All of the sample handling was conducted in either a Schlenk apparatus or an argon-filled MBRAUN glove box equipped with a recirculation system to maintain water and oxygen concentrations of less than 1 ppm.

The commercial chemicals, such as sodium borohydride (NaBH₄, Alfa Aesar, 98%), lithium amide (LiNH₂, Alfa Aesar, 95%), lithium borohydride (LiBH₄, Sigma-Aldrich, 95%) and magnesium chloride (MgCl₂, Alfa Aesar, 99%), were purchased and used as received without further purification. Anhydrous diethyl ether was obtained from Sinopharm Chemical and dried with calcium hydride (CaH2). The anhydrous ammonia gas (NH₃, 99%) was used as received. Mg(BH₄)₂, Mg(BH₄)₂ \cdot 2NH₃ were prepared according to previously reported protocols [46–48]. Li₂BH₄NH₂ (viz., Li₂BNH₆) was obtained by ball milling the mixture of LiBH₄ and LiNH₂ at 500 rpm for 36 h. MgBH₄NH₂ was synthesized by heating a mixture of Mg(BH₄)₂·2NH₃ and MgH₂ at a molar ratio of 1:1 at 110 °C for 24 h [47]. MgH₂ (Alfa Aesar, 98%) was ball milled under an 80 bar hydrogen atmosphere for 24 h to fully hydrogenate prior to use. The XRD measurement confirmed the formation of a single phase of MgBH₄NH₂ and Li₂BH₄NH₂, respectively (Fig. S1) [34,45]. Three samples with MgBH₄NH₂- xLi_2BNH_6 compositions (x = 0.5, 1 and 2) were designed and prepared by ball milling the corresponding chemicals at 500 rpm for 24 h. Ball milling was performed on a plenary ball mill (QM-3SP4, Nanjing), and the ball-to-sample weight ratio was approximately 120:1. The mill was set to rotate for 12 min in one direction followed by a pause of 6 min and subsequent rotation in the reverse direction to minimize the temperature increase in the samples during ball milling.

Property evaluations

Temperature-programmed desorption (TPD) measurements were performed using a homemade instrument equipped with an online mass spectrometer (MS), which simultaneously recorded the hydrogen (m/z: 2) and ammonia (m/z: 15). The temperature was gradually increased from room temperature to 500 °C at a heating rate of 2 °C min⁻¹. Approximately 30 mg of the sample was loaded into a custom designed tube reactor, and a constant flow of pure argon was maintained during heating. The quantitative dehydrogenation behaviour was characterized using a volumetric method on a homemade Sieverts-type apparatus. Approximately 60 mg of the sample was loaded into a stainless steel reactor inside a glove box. The reactor was first evacuated to 10^{-3} bar prior to each experiment and then heated from room temperature to the desired temperature at a heating rate of 2 °C min⁻¹. Based on the pressure and temperature data that was automatically recorded, the quantities of hydrogen desorbed from the sample were calculated using the equation of state. Thermal gravimetric analysis (TGA) was performed on a Netzsch STA 449 F3 thermal analyser to determine the weight loss of Li₂Mg(BH₄)₂(NH₂)₂ upon heating. The desorption heat

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