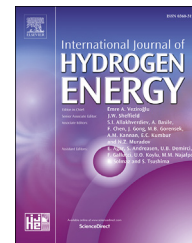




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Performance of *Paracoccus pantotrophus* for H₂S removal in biotrickling filter

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ARTICLE INFO

Article history:

Received 31 March 2017

Received in revised form

29 May 2017

Accepted 31 May 2017

Available online xxx

Keywords:

Paracoccus pantotrophus

Hydrogen sulfide

Biotrickling filter

Thiosulfate

ABSTRACT

Paracoccus pantotrophus NTV02 (PCP), a novel strain of sulfur oxidizer isolated from a full-scale leather industry wastewater treatment plant, was used for hydrogen sulfide (H₂S) removal from synthetic biogas in a biotrickling filter system. Its growth and sulfur oxidation activity were initially evaluated in batch reactors with the culture media containing 10 g/L thiosulfate and varying glucose concentrations (0.5–2.0 g/L) prepared in 52 mM phosphate buffer (pH 8). Its maximum growth rate ($0.57 \pm 0.00 \text{ h}^{-1}$) was observed at 1 g/L glucose, while the maximum sulfate production rate ($159.21 \pm 2.48 \text{ mg/L}\cdot\text{h}$) was found at 0.5 g/L glucose. The replacement of fresh nutrient containing-recirculation medium every 48 h, and pH adjustment (pH 8.0) every 24 h was the optimum practice for H₂S removal in the biotrickling filter operation. At the optimum operation, H₂S was removed up to 96% when the initial H₂S concentration was in the range of 150–400 ppmv.

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Introduction

Hydrogen sulfide (H₂S), a hazardous gas, presents in the biogas during the reduction of sulfur-containing organic compounds in anaerobic digestion process [1]. H₂S concentrations in the biogas were reported in range 50–10,000 ppmv depending on the types of feedstock [2] such as organic waste (10–2000 ppmv), sewage (10–40 ppmv), and landfill (50–300 ppmv) [3]. Many reports showed that H₂S has directly caused the human health including eye irritation (5.0 mg/m³), olfactory paralysis (140 mg/m³), and death (700 mg/m³) [4]. The presence of H₂S

can limit the applications of the biogas since it causes the corrosion of metal pipe, equipment, machines, and combustion engines. Specific threshold H₂S in the biogas is varied according to the applications such as 1000 ppmv (heating boiler) and 50–500 ppmv (internal combustion) [5,6]. Many biogas purification techniques are developed and investigated for H₂S removal. Biotrickling filtration has accepted to be one of a major biological technique for air pollution control [7]. Trickling liquid play the important role in the control of the system performance [8]. In the biotrickling filter system, the polluted gas is passed through packing media in a reactor

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<http://dx.doi.org/10.1016/j.ijhydene.2017.05.232>

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column, in which the liquid media is continuously recirculated through the packing media [9]. The recirculation media provides moisture, nutrients, pH control to the biofilm, and allows the removal of inhibiting products and several trace impurities also [7].

Two main types of bacteria commonly used in the bioprocess for H₂S removal systems are photoautotrophs and chemotrophs. Interestingly, some chemotrophs can heterotrophically grow by using the organic carbon such as glucose or inorganic compound, such as thiosulfate and H₂S, as an energy source. These bacteria are called mixotrophic bacteria [10]. *Paracoccus pantotrophus* (PCP), which was isolated from wastewater of the leather industry from the previous study [11]. It is a mixotroph [12] that can grow on sulfide and thiosulfate under aerobic and denitrifying conditions [12]. The use of pure bacterial strains in the biotrickling filter process is attractive and has many advantages over the use of mixed cultures source including shorter start-up time easy operation, which leads to high H₂S removal efficiency [13].

The potential use of PCP in a biotrickling filter process for H₂S removal was tested. The immobilization of PCP and the H₂S removal efficiency in biotrickling filter system were evaluated to determine the timing for the replacement of the fresh recirculation medium and the operating time of process.

Materials and methods

Paracoccus pantotrophus

Paracoccus pantotrophus NTV02 (PCP) (KJ027465), a sulfur oxidizing bacteria, was isolated and purified from wastewater of leather industry (Ked Prakobkarn Autsahakam Foknang KM.30 km Co., Ltd., Samut Prakarn province, Thailand). PCP was preserved in 15% glycerol at –20 °C. Its pH range is 6.5–10.5 (optimum pH is 8.0) and the temperature range is 15–42 °C (Optimum growth temperature is 37 °C) [11]. PCP was activated by culturing in thiosulfate mineral medium (TMM) at 37 °C, 180 rpm and transferred 10% v/v to fresh medium every 5 d.

Culture medium

Thiosulfate mineral medium (TMM) contained the following (g/L): 4.0 KH₂PO₄, 4.0 K₂HPO₄, 0.4 NH₄Cl, 0.2 MgCl₂·6H₂O, 0.01 FeSO₄·7H₂O and 10.0 Na₂S₂O₃·5H₂O [14]. pH was adjusted to 8.0 by 1 M NaOH and 1 M HCl. This medium was used for culturing, and used as the recirculation medium in the biotrickling filter system. The medium was sterilized by autoclaving at 15 psi and 121 °C for 15 min. The medium agar was prepared by adding bacto agar (16 g/L) to TMM.

PCP growth and sulfur oxidation activity

In the previous study, 52 mM phosphate buffer, pH 8.0 and 10 g/L thiosulfate were optimized to increase the microbial growth and sulfur oxidation activity of PCP [11]. In the current study, the addition of glucose as a carbon source into TMM in the range of 0.5–2.0 g/L was evaluated if it can enhance the

cell growth and sulfur oxidation activity of PCP. The cultivation was setup in 1 L batch reactors and incubated at 37 °C and 180 rpm for 5 d. The initial cell density was 2.5×10^6 CFU/mL. The samples were periodically collected to analyze the growth (CFU/mL), pH, sulfate concentration, and reducing sugar.

Immobilization of PCP on packing media in biotrickling filter

The biotrickling filter reactor, made from glass with 0.48 m diameter and 0.72 m height. Random packing media, made from high-density polyethylene (HDPE) with 12 mm diameter, 859 m²/m³ specific surface area, and 150 kg/m³ specific density, was used for microbial immobilization with 0.5 m height (1-L working volume). The packing media were weighed and sterilized at 15 psi and 121 °C for 15 min and dried before used.

In the immobilization process, PCP was reactivated from freezing stock by culturing in TMM containing 1 g/L of glucose at 37 °C, 180 rpm and transferred 10% v/v to the fresh medium every 48 h for 6 d. When PCP reached logarithmic phase (2.9×10^9 CFU/mL), 2-L PCP containing medium was sprayed on the top of the packing media in the reactor and the medium was continuously recirculated for 48 h prior to the replacement of the fresh medium (glucose free TMM). 0.5 LPM airflow and 3.6 L/h medium recirculation rates were used to operate the system.

Three strategies regarding the fresh medium replacement and pH adjustment were evaluated to optimize the PCP growth and its sulfur oxidation activity as follows: (1) replacement of fresh medium every 48 h when pH was dropped below 6.5; (2) pH adjustment to 8.0 every 24 h operation without the replacement of the fresh medium; (3) pH adjustment to 8.0 every 24 h operation and the replacement of the fresh medium every 48 h. The fresh medium in this experiment was glucose-free TMM. During the system operation, the liquid medium was sampled to monitor pH, temperature, suspended cells (CFU/mL), and sulfate concentration.

H₂S removal in gas stream

After the immobilized PCP reached steady state, H₂S (150–400 ppmv) mixed with nitrogen gas and air (3% v/v) was introduced upward into the biotrickling filter. The gas flow rate of 0.5 LPM, and the empty bed residence time (EBRT) of 120 s were used to operate the system. Abiotic control experiment was setup with 90 ppmv H₂S concentration and operated for 48 h.

Recirculation medium in this experiment contained no Na₂S₂O₃·5H₂O and was continuously recirculated in the system with the rate of 3.6 L/h. This experiment was operated at room temperature, and pH was daily adjusted to 8.0. Gas and recirculation medium samples were collected every 6 and 12 h. The analytical parameters of this experiment were inlet and outlet H₂S concentrations, pH, temperature, cell density, and sulfate concentration.

Analysis methods

Cell density in the recirculation medium was monitored by colony forming units (CFU/mL) [15]. Sulfate and reducing sugar

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