



## Three-dimensional $T$ -stresses for three-point-bend specimens with large thickness variation



Kai Lu <sup>a,\*</sup>, Toshiyuki Meshii <sup>b</sup>

<sup>a</sup> Graduate School of Engineering, University of Fukui, 3-9-1 Bunkyo, Fukui, Japan

<sup>b</sup> Faculty of Engineering, University of Fukui, 3-9-1 Bunkyo, Fukui, Japan

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### ABSTRACT

Three-point-bend (3 PB) test specimens are useful for the systematic investigation of the influence of statistical and constraint loss size effects on the cleavage fracture toughness of a material in the ductile-to-brittle transition temperature range. Because the in- and out-of-plane elastic  $T$ -stresses ( $T_{11}$  and  $T_{33}$ ) are a measure of the crack-tip constraint and even the in-plane  $T_{11}$  exhibits three-dimensional (3D) effects, the 3D  $T$ -stresses solutions were obtained by running finite element analyses (FEA) for 3 PB specimens with wide ranges of the crack depth-to-width ratio ( $a/W = 0.2$ – $0.8$ ) and the specimen thickness-to-width ratio ( $B/W = 0.1$ – $40$ ). The results show that the 3D  $T_{11}$  at the specimen mid-plane tended to deviate from the 2D  $T_{11}$  as  $B/W$  increased, with the deviation saturating for  $B/W \geq 2$ . The mid-plane  $T_{33}$  increased with  $B/W$  and was close to the plane strain value  $\nu T_{11}$  for  $B/W \geq 2$ .

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## 1. Introduction

Three-point-bend (3 PB) test specimens are useful for the systematic investigation of the statistical and constraint loss size effects on the cleavage fracture toughness of a material in the ductile-to-brittle transition temperature range [1,2]. Because the in-plane and out-of-plane  $T$ -stresses ( $T_{11}$  and  $T_{33}$ ) are a measure of the crack-tip constraint and even the in-plane  $T_{11}$  exhibits three-dimensional (3D) effects [2–4], the 3D  $T$ -stresses solutions were obtained by running finite element analyses (FEA) for 3 PB specimens with wide ranges of the crack depth-to-width ratio ( $a/W = 0.2$ – $0.8$ ) and the specimen thickness-to-width ratio ( $B/W = 0.1$ – $40$ ). The 2D  $T_{11}$  solutions have been provided for 3 PB specimen in many numerical studies [5–10].

The results show that the 3D  $T_{11}$  at the specimen mid-plane tended to deviate from the 2D  $T_{11}$  as  $B/W$  increased, with the deviation saturating for  $B/W \geq 2$ . The mid-plane 3D  $T_{11}$  for  $B/W = 0.1$  and  $40$  was high as 54% when  $a/W = 0.2$ , suggesting that 3D effects should be properly considered for cases of short crack length, especially when  $T_{11}$  is negative. The mid-plane  $T_{33}$  increased with  $B/W$  and was close to the plane strain value  $\nu T_{11}$  for  $B/W \geq 2$ .

## 2. $T$ -stress

In an isotropic linear elastic body containing a crack subjected to symmetric (mode I) loading, the Williams series expansion [11] of the 3D stress components near the crack tip field can be written as [3]

\* Corresponding author. Fax: +81 776 27 9764.

E-mail address: [kai\\_lu@u-fukui.ac.jp](mailto:kai_lu@u-fukui.ac.jp) (K. Lu).

### Nomenclature

$B$	specimen thickness
$E$	Young's modulus
$F$	unit magnitude (see Eq. (2))
$I$	interaction integral
$K_I$	local mode I stress intensity factor (SIF)
$K_0$	2D SIF for elastic analysis
$R_s$	crack tube radius
$S$	support span for 3PB specimen
$T_{11}, T_{33}$	$T$ -stresses
$W$	specimen width
$a$	crack length
$r, \theta$	in-plane polar coordinates
$x_j$	crack-tip local coordinates ( $j = 1, 2, 3$ )
$\Delta l$	singular element size
$\beta_{11}, \beta_{33}$	normalized $T$ -stresses
$\varepsilon_{33}$	out-of-plane strain
$\nu$	Poisson's ratio
$\sigma_{ij}$	stress components ( $i, j = 1, 2, 3$ )

$$\begin{pmatrix} \sigma_{11} \\ \sigma_{22} \\ \sigma_{33} \\ \sigma_{12} \\ \sigma_{23} \\ \sigma_{31} \end{pmatrix} = \frac{K_I}{\sqrt{2\pi r}} \begin{pmatrix} \cos \frac{\theta}{2} (1 - \sin \frac{\theta}{2} \sin \frac{3\theta}{2}) \\ \cos \frac{\theta}{2} (1 + \sin \frac{\theta}{2} \sin \frac{3\theta}{2}) \\ 2\nu \cos \frac{\theta}{2} \\ \sin \frac{\theta}{2} \cos \frac{\theta}{2} \cos \frac{3\theta}{2} \\ 0 \\ 0 \end{pmatrix} + \begin{pmatrix} T_{11} \\ 0 \\ T_{33} \\ 0 \\ 0 \\ 0 \end{pmatrix} \quad (1)$$

where  $r$  and  $\theta$  are the in-plane polar coordinates of the plane normal to the crack front shown in Fig. 1,  $K_I$  is the local mode I stress intensity factor (SIF) and  $\nu$  is Poisson's ratio. Here,  $x_1$  is the direction formed by the intersection of the plane normal to the crack front and the plane tangential to the crack plane.  $T_{11}$  and  $T_{33}$  are the amplitudes of the second-order terms in the three-dimensional series expansions of the crack front stress field in the  $x_1$  and  $x_3$  directions, respectively.

Different methods have been applied to compute the elastic  $T$ -stress for test specimens, as summarized by Sherry et al. [10]. In this study, an efficient finite element method developed by Nakamura and Parks [3] based on an interaction integral was used to determine the elastic  $T$ -stresses.

The crack tip  $T_{11}$ -stress on the crack front is related to the interaction integral by

$$T_{11} = \frac{E}{1-\nu^2} \left\{ \frac{I}{F} + \nu \varepsilon_{33} \right\} \quad (2)$$

where  $E$  is Young's modulus,  $\nu$  is Poisson's ratio and  $\varepsilon_{33}$  identifies the out-of-plane strain at the crack tip in the direction tangential to the crack front.  $I$  represents the interaction integral, and  $F$  indicates the unit magnitude ( $F = 1$ ).

Once the  $T_{11}$ -stress is obtained, the  $T_{33}$ -stress can be obtained using the following relationship:

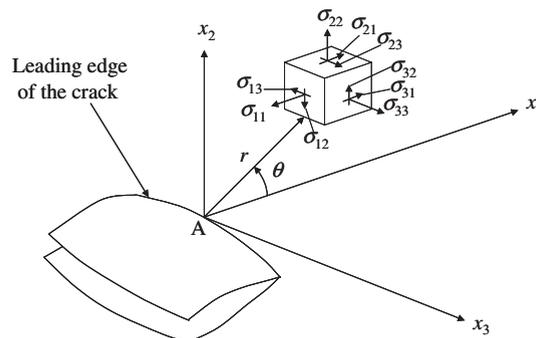


Fig. 1. Three-dimensional coordinate system for the region along the crack front.

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