



Rapid communication

Enhanced ionic conductivity of the solid electrolyte for lithium-ion batteries

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ABSTRACT

In this study, we demonstrate the influence of the additives molybdenum trioxide (MoO₃) and phosphorus oxynitride (PON) on the ionic conductivity of the oxide solid electrolyte Li₂O–LiF–P₂O₅. The latter is used for surface modification of the lithium-ion batteries electrode materials and as the solid electrolyte with higher ionic conductivity for all-solid-state batteries. Furthermore, we report the optimal content of the additives MoO₃ and PON of 1.5 wt% and 10 mol%, respectively, in the structure of the solid electrolyte Li₂O–LiF–P₂O₅ which provides higher ionic conductivity (9.15 10⁻⁶ S cm⁻¹ and 2.61 10⁻⁶ S cm⁻¹, respectively) compared to the solid electrolyte Li₂O–LiF–P₂O₅ without additives (4.4 10⁻⁷ S cm⁻¹) at room temperature.

1. Introduction

Conventional lithium-ion batteries (LIBs) with non-aqueous electrolytes have been widely used in the various applications such as portable devices, electric vehicles (EVs) and energy storage systems (ESSs) due to their high specific energy and power, high voltage, and long lifecycle [1]. However, using the non-aqueous electrolytes in conventional LIBs results in lithium dendrites growing on the interface between the anode and electrolyte. This leads to puncture in the separator wherein separating the anode and cathode leads to short-circuits and magnified fire hazard [2]. Despite significant advances in LIBs, the issues related to the use of non-aqueous electrolyte, their high cost and also fire hazard forced further progress in seeking and developing new lithium-battery-systems [2–4]. Among the lithium-battery-systems, all-solid-state batteries are the most perspective ones for next-generation technologies, e.g., in automobile industry where they can provide safe green vehicle performance at attractive cost. Yet using an inorganic solid electrolyte in all-solid-state batteries should satisfy the following multiple criteria such as high ionic and low electronic conductivity, the chemical stability in a contact with the electrode materials, the electrochemical stability window in the operation of all-solid-state batteries, and also the combination of environmentally benign low cost materials and easy preparation [5]. In this respect, the inorganic oxide solid electrolytes present potential advantages compared to conventional non-aqueous electrolytes. However, the low ionic conductivity of the solid electrolytes, forced to seek the way to increase the ionic conductivity via various additives such as transition metals MoO₃, WO₃, As₂O₃, V₂O₅ while keeping low electronic conductivity [6–9]. It should be noted that oxide solid

electrolytes containing transition metals have attracted attention because of their applications in various fields of electrochemical, electronic and electro-optical devices [10,11]. However, adding the high concentration of transition metal oxide leads to decrease in the ionic conductivity of the oxide solid electrolyte where electronic conductivity is predominant to ionic conductivity due to the presence of various valence ions which can have the mix ionic-electronic conductivity [6]. Therefore, to keep the high ionic and low electronic conductivity optimal concentration of transition metals should be present in the composition of the oxide solid electrolytes for their successful application in lithium-battery-system [12]. As of today “LIPON” is the most frequently used oxide solid electrolyte in all-solid-state batteries [13]. Owing to a good chemical and electrochemical stability to lithium metal and cathode materials, the high ionic conductivity (10⁻⁶ S cm⁻¹) and the low electronic conductivity (10⁻¹³ S cm⁻¹) at room temperature [11,14]. It is worth noting that the presence of the high electronic conductivity is a critical parameter for all-solid-state battery performance. Therefore, in this study we used a lower amount of MoO₃ to increase the ionic conductivity while keeping the electronic conductivity low and implemented a partial replacement of P₂O₅ on the PON in the composition of Li₂O–LiF–P₂O₅.

2. Experimental

Synthesis of Li₂O–LiF–P₂O₅ (in molar ratio 50:10:40 and 50:20:30) was carried out using the reagent-grade chemicals (Aldrich) Li₂CO₃, LiF, H₃PO₄, NH₄H₂PO₄, LiPO₃ (Li₂CO₃ + H₃PO₄), MoO₃ and PON (H₃PO₄ + CH₄N₂O) as starting materials. The amorphous LiPO₃ was obtained by mixing amounts of Li₂CO₃ and

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Table 1Ionic conductivity and activation energy (E_a) of the solid electrolyte $\text{Li}_2\text{O-LiF-P}_2\text{O}_5$ (50:20:30) at room temperature.

Starting materials			Composition	Ionic conductivity, $\sigma \times 10^{-7}$, S cm^{-1}	Activation energy, E_a , eV	Reference
Li_2CO_3	LiF	H_3PO_4	H-LFP	0.47	0.611	this work
		$\text{NH}_4\text{H}_2\text{PO}_4$	N-LFP	1.17	0.591	
		LiPO_3	L-LFP	4.40	0.567	
						[15]

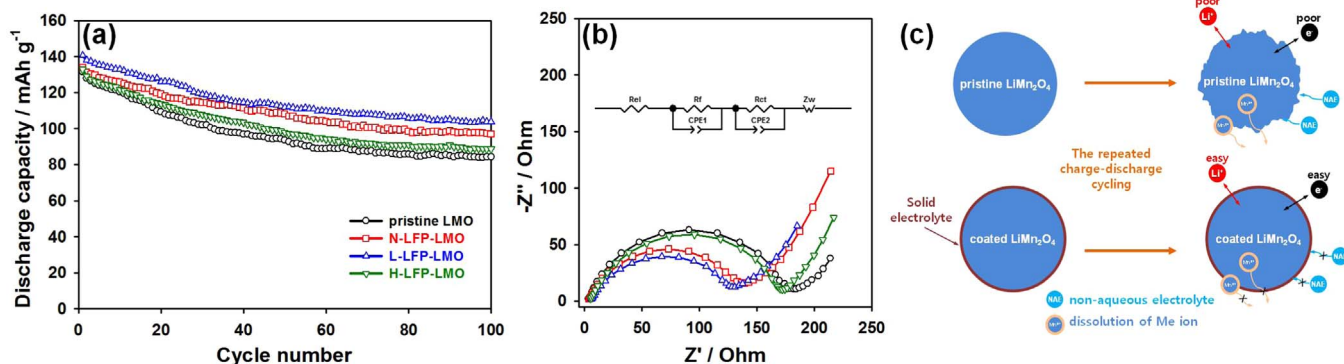


Fig. 1. (a) Cyclic performance of the pristine and coated LiMn_2O_4 electrodes at 1 C rate (148 mAh g^{-1}) in the non-aqueous electrolyte of 1 M LiClO_4 EC/DMC in the potential range of 3.0–4.5 V, (b) Nyquist plots of the pristine and coated LiMn_2O_4 electrodes after 50th cycle. LiMn_2O_4 electrode was coated by a 1- μm solid electrolyte layer, (c) Schematic illustration the role of the solid electrolyte on the surface of the LiMn_2O_4 materials during the repeated charge-discharge cycling.

H_3PO_4 (Aldrich) with further drying at 270 °C and then heat treatment at 900 °C for 30 min in air which was rapidly cooled using a twin-roller quenching technique. To synthesize PON, H_3PO_4 and $\text{CH}_4\text{N}_2\text{O}$ were used as starting materials at heat treatment of 400 °C until the termination of the gas evolution. Then the PON was cooled, after that crushed and again forced to a heat treatment at 800 °C for 30 min in air. MoO_3 was introduced for the preparation of the solid electrolyte $\text{Li}_2\text{O-LiF-P}_2\text{O}_5\text{-MoO}_3$ in the weight percent (wt%) of 0–2. PON in 0–20 mol% was a partial replacement of P_2O_5 in the $\text{Li}_2\text{O-LiF-P}_2\text{O}_5$ solid electrolyte composition. Then, the solid electrolytes were synthesized by a high-temperature solid-state reaction at 900 °C for 30 min in air by melt quenching technique.

To determine the ionic conductivity of the solid electrolyte with the thickness of 1 μm between two symmetric blocking electrodes (stainless steel) AC impedance method (VoltaLab 40, PGZ 301) was used in the frequency range from 100 kHz to 1 Hz with voltage amplitude of 10 mV at room temperature of 25 °C.

To evaluate electrochemical performance of the pristine and coated by a 1- μm -thick-layer of the solid electrolyte LiMn_2O_4 electrodes as cathode, 2325-type coin cell was assembled in glove box with argon atmosphere using porous polyethylene membrane (Celgard) as the separator and lithium electrode as anode in the non-aqueous electrolyte of 1 M LiClO_4 in ethylene carbonate/dimethyl carbonate (EC: DMC = 7:3). The cathode materials were prepared by mixing 90:5:5 wt% of the pristine LiMn_2O_4 electrode, acetylene black and PVdF binder, respectively, for getting uniform slurry on the Al foil as a current collector. The LiMn_2O_4 electrodes with a diameter of 12 mm and the electrode mass of approximately 2 mg were dried at 120 °C in a vacuum for 12 h. After that, the pristine LiMn_2O_4 electrodes were coated by a 1- μm -thick-layer of the solid electrolyte $\text{Li}_2\text{O-LiF-P}_2\text{O}_5$. The repeated charge-discharge cycling was performed in the potential range of 3.0–4.5 V at a current density of 1 C rate (148 mAh g^{-1}). The electrochemical impedance spectroscopy (EIS) measurements were conducted using the impedance analyzer of VoltaLab 40 (PGZ 301) in the frequency range from 100 kHz to 100 mHz at the voltage amplitude of 10 mV. The chemical composition of non-aqueous electrolytes after 50 cycles and the Mn ion concentration in LiMn_2O_4 electrodes were measured by inductively coupled plasma optical emission spectrometer (Thermo Scientific iCAP 7000 series ICP-OES).

3. Results and discussion

In order to examine the impact of starting materials on the ionic conductivity of the solid electrolyte $\text{Li}_2\text{O-LiF-P}_2\text{O}_5$ (50:20:30 mol%), we have synthesized the solid electrolyte using the reagent-grade chemicals Li_2CO_3 , LiF, H_3PO_4 , $\text{NH}_4\text{H}_2\text{PO}_4$, LiPO_3 . For convenience solid electrolytes were named H-LFP, N-LFP, L-LFP in conformity with Table 1. It should be noted that using the LiPO_3 (L-LFP) for synthesis of the solid electrolyte $\text{Li}_2\text{O-LiF-P}_2\text{O}_5$ results in higher ionic conductivity of the L-LFP ($4.40 \times 10^{-7} \text{ S cm}^{-1}$) compared to the H-LFP and N-LFP (0.47×10^{-8} and $1.17 \times 10^{-7} \text{ S cm}^{-1}$, respectively). Thus, the use of LiPO_3 also expands the region of the solid electrolytes containing more than 60 mol% of Li_2O and increases their homogeneity thanks to reducing the temperature of the synthesis of the solid electrolytes (and, consequently, also reduce the volatilization of oxides) and it leads to increasing the ionic conductivity as shown in Table 1.

To further determine the influence of the composition of $\text{Li}_2\text{O-LiF-P}_2\text{O}_5$ (50:20:30 mol%) on the ionic conductivity, we have tested the solid electrolyte in conventional LIBs in the non-aqueous electrolyte with anode material of lithium metal and cathode material of LiMn_2O_4 which was coated by the three types of the solid electrolytes (H-LFP, N-LFP, L-LFP; refer to Table 1) with thickness of 1 μm . The charge-discharge cycling performance of these materials was examined as shown in Fig. 1. It is noteworthy that the L-LFP-coated LiMn_2O_4 (abbreviated as L-LFP-LMO) shows higher discharge capacity of 103.8 mAh g^{-1} after 100 cycles compared to other materials such as the pristine (abbreviated as pristine-LMO), H-LFP-coated LiMn_2O_4 (abbreviated as H-LFP-LMO) and N-LFP-coated LiMn_2O_4 (abbreviated as N-LFP-LMO) with discharge capacity of 84.2, 88.6, 96.9 mAh g^{-1} , respectively. In addition, the solid electrolyte (L-LFP) on the surface of LiMn_2O_4 material improves the cycling performance of LiMn_2O_4 material and reduces the electrode resistance (Rf) which results in the stabilization of the electrode structure as presented in Fig. 1b. The Nyquist plots of the samples were obtained in a fully charged state of 4.5 V after 50th cycle and fitted by the equivalent circuit. Detailed discussion about the influence of each element on the surface stability is described in [15]. After the 50th cycle, the electrode resistance of the L-LFP-LMO is lower (27.4Ω) than that for the pristine (76.4Ω), H-LFP-LMO (70.2Ω) and N-LFP-LMO (39.1Ω). This indicates the

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