Accepted Manuscript

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Authors: Dangge Gao, Jiahao Zhang, Bin Lyu, Leihong Lyu,

Jianzhong Ma, Lintao Yang

PII: S0144-8617(18)30865-8

DOI: https://doi.org/10.1016/j.carbpol.2018.07.073

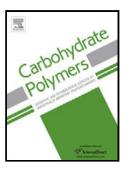
Reference: CARP 13873

To appear in:

Received date: 27-3-2018 Revised date: 1-7-2018 Accepted date: 24-7-2018

Please cite this article as: Gao D, Zhang J, Lyu B, Lyu L, Ma J, Yang L, Poly(quaternary ammonium salt-epoxy) Grafted onto Ce Doped ZnO Composite: An Enhanced and Durable Antibacterial Agent, *Carbohydrate Polymers* (2018), https://doi.org/10.1016/j.carbpol.2018.07.073

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ACCEPTED MANUSCRIPT

Poly(quaternary ammonium salt-epoxy) Grafted onto Ce Doped ZnO Composite: An Enhanced and Durable Antibacterial Agent

Dangge Gao^{1,2*}, Jiahao Zhang^{1,2}, Bin Lyu^{1,2}, Leihong Lyu^{1,2}, Jianzhong Ma^{1,2*}, Lintao Yang^{1,2}

- 1. College of Bioresources Chemical and Materials Engineering, Shaanxi University of Science & Technology, Xi'an 710021, China.
- 2. National Demonstration Center for Experimental Light Chemistry Engineering Education (Shaanxi University of Science & Technology), Xi'an 710021, China

Corresponding author:

Tel: +86 (0) 29 86132559. E-mail address: <u>dangge2000@126.com</u> Tel: +86 (0) 29 86132559. E-mail address: majz@sust.edu.cn

Highlights:

- 1. The P(DMDAAC-AGE)/(Ce-ZnO) composite was synthesized by the polymer including quaternary ammonium salt and epoxy groups grafting onto the surface of Ce-ZnO nanorods.
- 2. The synergistic action between Ce-ZnO and quaternary ammonium salt endowed fabrics with an excellent and broad-spectrum antibacterial activity.
- 3. The epoxy groups from the P(DMDAAC-AGE)/(Ce-ZnO) composites reacted with the hydroxyl groups of cotton fibers to form chemical covalent bonds, which bestowed the fabrics with an excellent and durable antimicrobial activity.

Abstract:

The composite after referred to as P(DMDAAC-AGE)/(Ce-ZnO) was prepared via free radical polymerization by polymer including quaternary ammonium salt and epoxy group which grafted onto the surface of Ce-ZnO. ZnO nanorods, Ce-ZnO nanorods, P(DMDAAC-AGE), P(DMDAAC-AGE)/ZnO composites, P(DMDAAC-AGE)/(Ce-ZnO) composites and commercial antimicrobials were respectively treated on the cotton fabrics and their biological properties were investigated. There is a synergistic effect between Ce-ZnO and N⁺ from the polymer in the fabric treated with P(DMDAAC-AGE)/(Ce-ZnO) composite so that it had a better antibacterial activity than pure polymer and pure Ce-ZnO. The antimicrobial rate of fabric treated with P(DMDAAC-AGE)/(Ce-ZnO) composite could reach up to 96%. And in order to investigate the durable ability, the fabric was washed multiple times to simulate the daily use washing. The result showed that the fabric still

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