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Authors: Lei Chen, Zhouyi Xiong, Hanguo Xiong, Zhenjiong Wang, Zia-ud Din, Asad Nawaz, Pengkai Wang, Chun Hu

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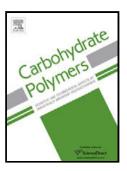
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## ACCEPTED MANUSCRIPT

# Effects of nano-TiO<sub>2</sub> on bonding performance, structure stability and film-forming properties of starch-g-VAc based wood adhesive

Lei Chen<sup>1</sup>, Zhouyi Xiong<sup>2\*\*</sup>, Hanguo Xiong<sup>1\*</sup>, Zhenjiong Wang<sup>3,4</sup>, Zia-ud Din<sup>1</sup>,

Asad Nawaz<sup>1</sup>, Pengkai Wang<sup>1</sup>, Chun Hu<sup>1</sup>,

<sup>1</sup>College of Food Science and Technology, Huazhong Agriculture University, Wuhan 430070, PR China.

<sup>2</sup>Fisheries research institute, Wuhan academy of agricultural sciences, Wuhan 430207, China

<sup>3</sup>School of Food Science, Nanjing Xiaozhuang University, 3601 Hongjing Road,
Nanjing 211171, PR China.

<sup>4</sup>Jiangsu Provincial Key Construction Laboratory of Special Biomass Waste Resource

Utilization, Nanjing 211171, PR China.

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