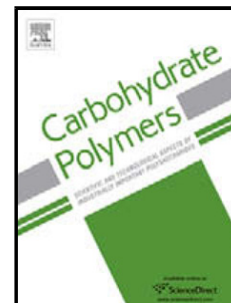


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Structural properties and *in vitro* digestibility of edible and pH-sensitive films made from guinea arrowroot starch and wastes from wine manufacture

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