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Title: Extensional Flow Behavior of Aqueous Guar Gum Derivative Solutions by Capillary Breakup Elongational Rheometry (CaBER)



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- 1 Extensional Flow Behavior of Aqueous Guar Gum Derivative Solutions by Capillary Breakup Elongational 2 Rheometry (CaBER)
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Abstract 17

- The extensional rheological properties of aqueous ionic carboxymethyl hydroxypropyl guar gum 18
- 19 (CMHPG) and non-ionic hydroxypropyl guar gum (HPG) solutions between the semi-dilute
- solution state and the concentrated network solution state were investigated by capillary breakup 20
- 21 elongational rheometry (CaBER). Carboxymethylated guar gum derivatives show an instable
- filament formation in deionized water. The ratio of elongational relaxation time $\lambda_{\rm E}$ over the shear 22
- relaxation time $\lambda_{\rm S}$ follows a power law of $\lambda_{\rm E} / \lambda_{\rm S} \sim (c \cdot [\eta])^{-2}$. The difference of the relaxation 23
- times in shear and elongation can be related to the loss of entanglements and superstructures in 24 25 elongational flows at higher strains.
- 26

Keywords 27

- Extensional flow; capillary breakup elongational rheometry (CaBER); guar gum derivatives; 28
- relaxation times 29
- 30

31 **1** Introduction

- 32 Guar gum is a natural, water-soluble polysaccharide from the endosperm of the guar bean
- (cyamopsis tetragonoloba). This carbohydrate polymer consists of a linear backbone of β -1,4 33
- linked D-mannopyranosyl units and randomly, in pairs and triplets arranged α -1,6 linked D-34
- galactopyranosyl units as sidechains (Dea & Morrison, 1975; Hoffman & Svensson, 1978; 35
- McCleary, Clark, Dea, & Rees, 1985). The water-thickening properties are considered to result 36
- from the high molar mass (1000-2000 kg·mol⁻¹ (Vijayendran & Bone, 1984) and the formation of 37
- superstructures in aqueous solutions. The latter are putative segment-segment interactions of the 38
- 39 unbranched part of the backbone and are commonly referred to as "hyperentanglements"
- 40 (Coycoolea, Morris, & Gidley, 1995; Morris, Cutler, Ross-Murphy, Ress, & Price, 1981; Wientjes,
- Duits, Jongschaap & Mellema, 2000; Szopinski, Kulicke, & Luinstra, 2015) according to a first 41 hypothesis.
- 42
- 43

44 Carboxymethylation (CM) and hydroxypropylation (HP) of native guar gum result in derivatives with enhanced thermal stability and solubility in water. These ionic and non-ionic derivatives (Fig. 45 46 1) find use on an industrial scale in food, agriculture and/or textile applications and as additives for fracturing fluids in oil recovery operations (Tizzotti et al., 2010; Kesevan & Prud'homme, 1992; 47 Zhang & Zhou, 2006). 48

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- 51
- 52 We recently published structure-property relationships of aqueous CMHPG solutions in steady
- state and oscillatory shear flow (Szopinski et al., 2015). A further insight can be gained by the 53
- additional determination of the extensional flow behavior of aqueous guar gum derivative 54

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