## Accepted Manuscript

Pyrogallol-Based Benzoxazines with Latent Catalytic Characteristics: the Temperature-Dependent Effect of Hydrogen Bonds on Ring-Opening Polymerization

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PII: S0014-3057(17)32274-7

DOI: https://doi.org/10.1016/j.eurpolymj.2018.03.015

Reference: EPJ 8330

To appear in: European Polymer Journal

Received Date: 19 December 2017 Revised Date: 6 March 2018 Accepted Date: 11 March 2018



Please cite this article as: Lin, R., Zhu, Y., Zhang, Y., Wang, L., Yu, S., Pyrogallol-Based Benzoxazines with Latent Catalytic Characteristics: the Temperature-Dependent Effect of Hydrogen Bonds on Ring-Opening Polymerization, *European Polymer Journal* (2018), doi: https://doi.org/10.1016/j.eurpolymj.2018.03.015

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## **ACCEPTED MANUSCRIPT**

Pyrogallol-Based Benzoxazines with Latent Catalytic Characteristics: the Temperature-Dependent Effect of Hydrogen Bonds on Ring-Opening Polymerization Runsheng Lin, Yongfei Zhu,\* Yongjian Zhang, Lemeng Wang, Shujuan Yu College of Chemistry and Materials Science, Guangxi Teachers Education University, Nanning, Guangxi 530001, China

ABSTRACT: Tow kinds of pyrogallol-based di-benzoxazines (PG-FA and PG-A) with a free phenolic hydroxyl between two oxazine rings attaching to the same benzene has been synthesized. The chemical structures of PG-FA and PG-A are identified by <sup>1</sup>H NMR, <sup>13</sup>C NMR and FTIR tests. The ring-opening polymerization (ROP) behavior of PG-FA and PG-A is monitored by DSC, TGA, FTIR, and in situ FTIR measurements. The pyrogallol-containing benzoxazines show latent active catalysts as it reached at melting condition. The inter- and intramolecular hydrogen bonds from the phenolic hydroxyl and oxygen or nitrogen are converted into weak -OH $\cdots\pi$  intramolecular hydrogen bonding, which easily releases the free phenolic hydroxyl. Afterwards, the free hydroxyl can accelerate the breakage of oxazine ring. Para-position of free phenolic hydroxyl in pygarollol-based benzoxazines is preferentially polymerization interaction of imine ions. The the temperature-dependent evolution of the chemical structure of PG-FA and PG-A monomers on ROP is consistent with the change of hydrogen bonds.

Keywords: Pyrogallol-Based Benzoxazines; Ring-opening polymerization; Latent active catalysts; Hydrogen bonds; Temperature-dependence

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