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4D printing of shape memory polyurethane via

stereolithography

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Abstract

In our research, a type of polyurethane acrylate is successfully synthesized and then compounded with epoxy acrylate and isobornyl acrylate as well as radical photoinitiator to get photopolymer. Afterwards, the photopolymer is applied through stereolithography 3D printing to fabricate shape memory polymers. The photopolymer is proved to have high UV-curing activity and the printing accuracy is high. Fold-deploy test and shape memory cycles measurements prove the excellent shape memory performance of the printed objects, including high shape recovery rate, shape fixity and recovery and excellent endurance. The shape fixity and recovery ratios are 96.77 \pm 0.06 % and 100.00 \pm 0.08 %, respectively. Tensile test at 70 °C shows that the recovery stress of printed objects have

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