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## **ACCEPTED MANUSCRIPT**

Design of self-dispersible charged-polymer building blocks for waterborne polyurethane dispersions

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#### **ABSTRACT**

Waterborne polyurethane dispersions (PUDs) currently have a wide spectrum of applications as coating resins for biomedical products, food packaging, cosmetics and traditional coatings. At present, PUDs are commonly prepared by the "prepolymer extension" method in which isocyanate terminated self-dispersing prepolymers are dispersed in water, followed by chain extension via the terminal isocyanate groups. The preparation of such self-dispersing prepolymers from diisocyanates, ionizable diols and non-ionizable diol blocks is a stochastic process with poor control over the prepolymer molecular weight and functionality distribution, which may result in sub-optimal properties of the PUDs.

We investigated a new route in which we prepare ionizable macro-diol blocks, out of hydrophobic polycaprolactone (PCL) blocks, covalently bonded to the ionizable diol

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