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# Preparation and photoluminescence properties of $MMoO_4$ (M = Cu, Ni, Zn) nano-particles synthesized via electrolysis



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#### ABSTRACT

Metal molybdate (MMoO<sub>4</sub>, M = Cu, Ni, Zn) nano-particles were successfully synthesized by electrochemical method in a cation exchange membrane electrolytic cell with  $Na_2MoO_4$  solution as anolyte, diluted hydrochloric acid (HCl) as catholyte, metal (Cu, Ni, Zn) as anode and stainless steel as cathode. The composition, morphology, structure, microstructure and photoluminescence property of the synthesized MMoO<sub>4</sub> were investigated and characterized. The results show that the photoluminescence spectra of electrolytic synthesized MMoO<sub>4</sub> have fine structures, which is markedly different from the existing research.

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#### 1. Introduction

Metal molybdate is a family of inorganic functional materials as important as metal tungstate [1,2], which has been widely used in many aspects, such as photoluminescence devices, microwave components, optical fibers, humidity sensors, magnetic devices, photocatalysts, electrocatalysts, supercapacitor materials, lithium batteries, fuel cells, solar energy conversion, corrosion protection, and so on [3–18]. As reported in typical examples, copper molybdate (CuMoO<sub>4</sub>) was studied as photocatalyst for the oxidation of methane to methanol [19], that depended on the O  $2p \rightarrow Cu 3d$ excitation of CuMoO<sub>4</sub> under visible light. Shale/natural gas with methane as the primary component could be converted into shippable liquid methanol at the catalysis of CuMoO<sub>4</sub>, which is a comparable technology to the technologies converting methane into liquid aromatic hydrocarbons [20]. NiMoO<sub>4</sub> was studied as supercapacitor material in recent research [21–23]. Phosphor properties of doped ZnMoO<sub>4</sub> were studied and used for light

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emitted diode application [24].

Several methods have been applied to synthesize metal molybdates in reports, including hydrothermal method, sol-gel method, microwave-assisted synthesis method, molten salt method, coprecipitation method, microemulsion-based synthesis, sonochemical method, polymerized precursor method, solid state reaction method and electrochemical synthesis [25-35]. Precursors for MMoO<sub>4</sub> synthesis are adapted to the adopted methods. To obtain CuMoO<sub>4</sub>, soluble molybdates such as Na<sub>2</sub>MoO<sub>4</sub>, (NH<sub>4</sub>)<sub>6</sub>Mo<sub>7</sub>O<sub>24</sub>·24H<sub>2</sub>O and soluble copper salts such as CuCl<sub>2</sub>, CuSO<sub>4</sub>·5H<sub>2</sub>O were used in hydrothermal method [36-38] and solgel method [39]. MoO<sub>3</sub> as the molybdenum source and Cu or CuO as the copper source were used in the solid-state reaction [40]. To prepare NiMoO<sub>4</sub>, soluble nickel salts such as Ni(NO<sub>3</sub>)<sub>2</sub>·6H<sub>2</sub>O and  $Ni(CH_3COO)_2 \cdot 4H_2O$ , were used as the nickel source [41].  $Zn(CH_3COO)_2 \cdot 2H_2O$  was used as the zinc source for the synthesis of  $ZnMoO_4[42]$ .

In this paper, an electrochemical method was introduced to synthesize  $MMoO_4$  (M = Cu, Ni, Zn) nano-particles. A cation exchange membrane electrolytic cell was established as illustrated in Scheme 1; pure metal (Cu, Ni, Zn) was used as the anode, stainless steel mesh as the cathode, and sodium molybdate solution as the anolyte, diluted chloride acid as the catholyte. A constant-voltage applied on the electrolytic cell, the cation (Na<sup>+</sup>) in the anolyte



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**Scheme 1.** Electrolytic cell with cation exchange membrane for electrochemical synthesis of  $MMoO_4$  (M = Cu, Ni, Zn).

will move through the cation exchange membrane into the catholyte (HCl). The metal anode was dissolved into the anolyte as metal ion, which combined with  $MOQ_4^-$  in the anolyte to form the metal molybdate  $MMOQ_4$ . Pure copper anode was used for CuMOQ<sub>4</sub> synthesis, pure nickel anode for NiMoO<sub>4</sub> synthesis, and pure zinc anode for ZnMoO<sub>4</sub> synthesis.

#### 2. Experimental

#### 2.1. $MMoO_4$ (M = Cu, Ni, Zn) synthesis

 $Na_2MoO_4 \cdot 2H_2O$  and HCl used in the present experiment were of analytical purity and as received without further purification. Copper, nickel and zinc foil (in 99.99% purity) were washed with acetone ( $C_3H_6O$ ) and anhydrous ethanol ( $CH_3CH_2OH$ ) before used as the anode. 100 mL 0.1 mol/L  $Na_2MoO_4$  aqueous solution was used as the anolyte, and 100 mL 0.1 mol/L HCl as the catholyte. A 2 × 4 cm metal foil as the anode, stainless steel mesh as the cathode, and a DuPont<sup>TM</sup>Nafion<sup>®</sup> PFSA NRE-212 membrane as the



Fig. 1. XRD (a) and EDS (b) patterns of CuMoO<sub>4</sub>; XRD (c) and EDS (d) patterns of NiMoO<sub>4</sub>; XRD (e) and EDS (f) patterns of ZnMoO<sub>4</sub>.

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