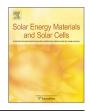


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# Solution-processable bismuth iodide nanosheets as hole transport layers for organic solar cells

Karunakara Moorthy Boopathi <sup>a,b,c</sup>, Sankar Raman <sup>d</sup>, Rajeshkumar Mohanraman <sup>a,b,e</sup>, Fang-Cheng Chou <sup>d</sup>, Yang-Yuang Chen <sup>e</sup>, Chih-Hao Lee <sup>b</sup>, Feng-Chih Chang <sup>f,g</sup>, Chih-Wei Chu <sup>c,h,\*,1</sup>

<sup>a</sup> Nanoscience and Technology Program, Taiwan International Graduate Program, Academia Sinica, Taipei 115, Taiwan

<sup>b</sup> Department of Engineering and Systems Science, National Tsing Hua University, Hsinchu 30013, Taiwan

<sup>c</sup> Research Center for Applied Science, Academia Sinica, Taipei 115, Taiwan

<sup>d</sup> Center for Condensed Matter Sciences, National Taiwan University, Taipei 10617, Taiwan

<sup>e</sup> Institute of Physics, Academia Sinica, Taipei 115, Taiwan

<sup>f</sup> Department of Materials and Optoelectronic Science, National Sun Yat-Sen University, Kaohsiung 80424, Taiwan

<sup>g</sup> Center for Membrane Technology, Chung Yuan Christian University, Chungli, Taoyuan 32043, Taiwan

<sup>h</sup> Department of Photonics, National Chiao Tung University, Hsinchu, 300, Taiwan

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## ABSTRACT

In this paper we demonstrate the use of low-temperature-solution-processable bismuth iodide (Bil<sub>3</sub>) nanosheets as hole transport layers in organic photovoltaics with an active layer comprising poly(3-hexylthiophene) (P3HT) mixed with a fullerene derivative. The performance of the resulting devices was comparable with that of corresponding conventionally used systems incorporating polyethylenediox-ythiophene:polystyrenesulfonate (PEDOT:PSS). UV–vis spectroscopy revealed that the transparency of a Bil<sub>3</sub> layer in the visible ( > 620 nm) and near-infrared range is greater than that of a PEDOT:PSS layer. X-ray photoemission spectroscopy of a Bil<sub>3</sub> film revealed signals at 158.8, 164, 618.6, and 630 eV–characteristic of Bi  $4f_{7/2}$ , Bi  $4f_{5/2}$ , I  $3d_{5/2}$ , and I  $3d_{3/2}$ , respectively—that indicated a stoichiometric Bil<sub>3</sub> film. Wet milling of Bil<sub>3</sub> crystals resulted in the formation of nanosheets, the presence of which we confirmed using scanning electron microscopy. The resultant power conversion efficiency of the device was approximately 3.5%, with an open-circuit voltage of 0.56 V, a short-circuit current density of 10.4 mA cm<sup>-2</sup>, and a fill factor of 60.1% under AM1.5G irradiation (100 mW cm<sup>-2</sup>).

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## 1. Introduction

Harnessing natural energy might be the best approach toward satisfying today's growing world energy demands, with solar energy the undisputed frontrunner among all such sources. Organic photovoltaics (OPVs) based on polymeric materials are promising candidates for harvesting solar energy for various reasons, including simple solution-processability, light weight [1], mechanical flexibility and transparency [2,3], and the ability to produce solar panels on large scale at low cost [4–6]. In particular, solution-processed bulk heterojunction (BHJ) solar cells are receiving much attention because of their superior mechanical robustness, easy blending, and high power conversion efficiencies (PCEs). Devices incorporating blends of regioregular poly(3-hexylthiophene) (P3HT) as the electron donor and phenyl C<sub>61</sub>-butyric

E-mail address: gchu@gate.sinica.edu.tw (C.-W. Chu).

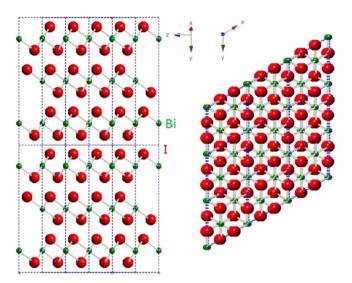
<sup>1</sup> http://www.rcas.sinica.edu.tw/faculty/gchu.html.

acid methyl ester (PCBM), a soluble fullerene derivative, as the acceptor have reached PCEs of 3–5% [7,8]. P3HT forms long, thin conducting nanowires and PCBM forms more-homogeneous nanocrystalline films when annealed. The importance of annealing during processing cannot be overestimated; it increases phase separation, crystallization, and the photophysical and transport properties of the active layer [7].

A buffer layer is an important constituent between the electrode and active layer; it plays the crucial role of extracting and transporting the photogenerated carriers (holes or electrons). While it allows movement of one kind of the carrier, it blocks the passage of the other through an energy mismatch, often resulting in a dramatic increase in PCE [9–11]. Polyethylenedioxythiophene:polystyrenesulfonate (PEDOT:PSS) is used widely as a standard anode buffer layer as well as standalone indium tin oxide (ITO)-free anode in OPVs because of its excellent transporting properties, high transparency, and smooth textured surface [12–15]. Nevertheless, because of its acidic and hygroscopic nature, PEDOT:PSS can interact physically and chemically with adjoining layers, thereby degrading device performance [16,17]. In the quest for replacements for

<sup>\*</sup> Corresponding author: Chih-Wei Chu at Research Center for Applied Science, Academia Sinica, Taipei 115, Taiwan.

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**Fig. 1.** Crystal structure of Bil<sub>3</sub>; the Bi and I atoms are displayed as green and red spheres, respectively. (For interpretation of the references to color in this figure legend, the reader is referred to the web version of this article.)

PEDOT:PSS, researchers have identified various metal oxide hole transport materials such as tungsten oxide (WO<sub>3</sub>) [18–20], molybdenum oxide (MoO<sub>3</sub>) [20–22], nickel oxide (NiO<sub>x</sub>) [23], and vanadium oxide (V<sub>2</sub>O<sub>5</sub>) [20,24] for OPVs with improved device performance. However, these materials require stringent conditions of high vacuum, high temperature processing and high power consumption which increases the resulting cost of fabrication. Solution processable alternatives like graphene oxide (GO) [25,26] are attracting interest due to their various advantages.

Herewith we show synthesis of solution processable Bil<sub>3</sub> nanosheets and effectively demonstrated as hole transport layer (HTL) for OPVs. Bil<sub>3</sub> is a layered semiconducting material having a wide band gap (ca. 2 eV) [27–30]; it has potential applications in room-temperature  $\gamma$ -ray detectors [31] and X-ray digital imaging sensors [32]. Recently, appreciable interest has been shown in the optical properties of Bil<sub>3</sub> because of its strong intrinsic optical anisotropy [27,33,34]. Bil<sub>3</sub> adopts a layered structure (Fig. 1) with Bi<sup>3+</sup> ions establishing six-fold coordination with I<sup>-</sup> ions, which adopt non-linear two-fold coordination with I–Bi–I angles close to 90°. The Bi–I bonds are highly ionic with the 6p electrons of the Bi atoms transferred to the I atoms. The I–Bi–I layers are held together through weak van der Waals forces, allowing Bil<sub>3</sub> crystals to be cleaved readily along the [001] direction; such weak van der Waals bonding does, however, make this material soft and difficult to handle.

## 2. Experimental

### 2.1. Chemicals

Sodium tellurite (99%), bismuth(III) nitrate pentahydrate (99.99%), iodine (99.99%), polyvinylpyrrolidone (PVP; MW=40,000), ethylene glycol (EG, 99%), hydrazine monohydrate (64–65%), acetic acid (99.7%), isopropanol (99.5%), ethanol (99.99%), and acetone (99.9%) were purchased from Sigma–Aldrich and used without further purification.

### 2.2. Synthesis of Bil<sub>3</sub> crystals

A solution of NaTeO<sub>3</sub> (0.3 M) in EG (5 mL), a solution of Bi(NO<sub>3</sub>)<sub>3</sub>• 9H<sub>2</sub>O (0.3 M) in EG (3.5 mL), PVP (0.5 g), acetic acid (3 mL), and hydrazine monohydrate (0.5 mL) were added to EG (50 mL) and stirred for 20 min. The resulting homogeneous solution

was transferred to a 100-mL Teflon-lined stainless-steel autoclave. The sealed vessel was then heated at 160 °C for 2 h before cooling to room temperature. Acetone (20 mL) was added and then the product was separated through centrifugation (12,000 rpm, 1 h) and washed several times with a mixture of acetone and ethanol. The final product was dried in an oven at 80 °C overnight. A solution of  $Bi_2Te_3$  (0.1 M) in water (25 mL) and a solution of  $I_2$  (0.6 M) in water (25 mL) were mixed and then stirred for 30 min; the resulting homogeneous solution was transferred to a 100-mL Teflon-lined stainless-steel autoclave. The sealed vessel was then heated at 180 °C for 10 h before cooling to room temperature. Deionized water (100 mL) was added and then the product separated through centrifugation (12,000 rpm, 1 h) and washed several times with a mixture of water and ethanol (75:25 mL). The final product was dried in an oven at 80 °C overnight.

The synthesis was based on the disproportionation of  $I_2$ :

 $Bi_{2}Te_{3} + 6I_{2} + 6H_{2}O \rightarrow 2BiI_{3} + 3H_{2}Te + 3I_{2} + 3H_{2}O + 3/2O_{2} \tag{1}$ 

Elementary step

 $6I_2 + 6H_2O \rightarrow 6HI + 6 HIO \tag{2}$ 

 $6 \text{ HIO} \rightarrow 3 \text{ I}_2 + 3\text{H}_2\text{O} + 3/2 \text{ O2}$ (3)

 $Bi_2Te_3 + 6 HI \rightarrow 2BiI_3 + 3H_2Te$ (4)

In the hydrothermal process, the pH of the reaction system decreased to less than 1. Thus, it is believed that single crystals of Bil<sub>3</sub> were soluble in hot water under strong acidic conditions. In addition, the instability of HIO [see Eq. (3)] meant that the reaction did not produce BiOl, consistent with the X-ray diffraction (XRD) data. The influence of the reaction time and temperature on the preparation of crystalline Bil<sub>3</sub> was also investigated; the optimal conditions for the formation of highly crystalline Bil<sub>3</sub> were a temperature of 180–190 °C for 10–15 h. If the reaction temperature was below 170 °C or the reaction time was less than 6 h, the yield of Bil<sub>3</sub> diminished and the as-synthesized Bil<sub>3</sub> was poorly crystalline.

### 2.3. Bil<sub>3</sub> nanosheets: preparation and characterization

The resultant Bil<sub>3</sub> crystals were dispersed in isopropanol (0.25 wt%) and ground to a fine powder at room temperature using a homemade grinder operated at 2000 rpm for 120 min [35]. The solvent and weight-percentage of Bil<sub>3</sub> crystals were optimized based on device performance (see Figs. S1 and S2 and Tables S1 and S2 in Supplementary information). No surfactant or modifying agents were added during grinding. The resultant suspension containing Bil<sub>3</sub> nanosheets was kept for a long period to check its stability; no further precipitation was observed. Powder XRD patterns were recorded at room temperature-using a Bruker D8 X-ray diffractometer equipped with a diffracted beam monochromator set for Cu K $\alpha$  radiation ( $\lambda$  = 1.54056 Å)—in the 2 $\theta$  range 10– 80° with a step size of 0.01655° and step time of 0.4 s. Transmission spectra of the films were measured using a Jacobs V-670 UV-Vis spectrophotometer. Scanning electron microscopy (SEM) images were recorded using an FEI Noval 200 scanning electron microscope (15 kV). X-ray photoelectron spectroscopy (XPS) was performed using a PHI 5000 Versa Probe equipped with an Al K $\alpha$ X-ray source (1486.6 eV). Atomic force microscopy (AFM) images of spin-coated Bil3 films were recorded using a Vecco di Innova instrument operated in the tapping mode.

#### 2.4. Device fabrication and characterization

ITO-Coated glass substrates ( < 10  $\Omega$  sq<sup>-1</sup>, RiTdisplay) were cleaned through ultrasonication—once in detergent (20 min) and subsequently twice in deionized (DI) water (20 min each)—and then dried under N<sub>2</sub> gas and before placing in an oven overnight.

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