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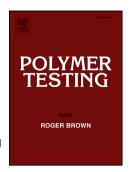
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ACCEPTED MANUSCRIPT

Creep and recovery behavior of injection-molded isotactic

polypropylene with controllable skin-core structure

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Abstract: The creep behavior is one of the most important properties and should be

characterized to evaluate long-term durability and reliability of polymeric materials.

An alteration of the crystalline structure and morphology in the semicrystalline

polymer leads to a change in the creep behavior as well. In this work, in order to

understand the creep behavior of different morphologies, a modified injection

molding technology with twice melt filling (M2) was used to prepare isotactic

polypropylene (iPP) samples with controllable skin-core structure. The different shear

layer thicknesses were obtained by adjusting the time intervals of the twice melt

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