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**Post-spray modification of cold-sprayed Ni-Ti coatings by high-temperature vacuum annealing  
and friction stir processing**

C.J. Huang <sup>a\*</sup>, X.C. Yan <sup>a\*</sup>, W.Y. Li <sup>b</sup>, W.B. Wang <sup>c</sup>, C. Verdy <sup>a</sup>, M.P. Planche <sup>a</sup>, H.L. Liao <sup>a</sup>, G. Montavon <sup>a</sup>

<sup>a</sup> ICB UMR 6303, CNRS, Univ. Bourgogne Franche-Comté, UTBM, F-90100 Belfort, France.

<sup>b</sup> State Key Laboratory of Solidification Processing, Northwestern Polytechnical University, Xi'an 710072, China.

<sup>c</sup> China FSW Center, Beijing, China.

\* Corresponding author: E-mail address: chunjie.huang@utbm.fr (C.J. Huang), and xingchen.yan@utbm.fr (X.C. Yan)

**Abstract**

In this study, two post-spray treatments, i.e. high-temperature vacuum annealing (HTVA) and friction stir processing (FSP), were employed to modify the cold-sprayed (CS) Ni-Ti coatings, obtained from a mechanically blended powder. The phase transformation occurred at different HTVA temperatures, but with the formation of pores due to the Kirkendall effect. FSP proved to provide a new opportunity for the formation of intermetallic phases in the CSed Ni-Ti coating. A comparison of the microstructures, microhardness and tribological behaviors between the CSed and FSPed coatings, reveals that the microstructure of the modified Ni-Ti coating exhibits a mechanically alloyed layer with the in-situ synthesized Ni-Ti intermetallics, and no obvious defects are found. The microhardness of the improved layer is increased to  $1003.5 \pm 65.9 \text{ HV}_{0.1}$ , which is about 4.5 times compared to the CSed coating ( $222.5 \pm 6.6 \text{ HV}_{0.1}$ ). In addition, the mechanically alloyed layer by FSP contains multiplicate Ni-Ti intermetallic compounds, exhibiting better wear resistance than that of the CSed coating, thus proving the effectiveness of FSP on the microstructural modification and properties improvement for the CSed metal-metal composite coatings.

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