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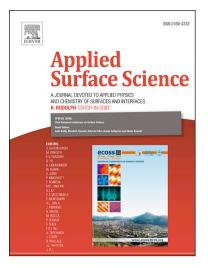
Post-spray modification of cold-sprayed Ni-Ti coatings by high-temperature vacuum annealing and friction stir processing

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| PII:       | \$0169-4332(18)31251-0                       |
|------------|--|
| DOI:       | https://doi.org/10.1016/j.apsusc.2018.04.257 |
| Reference: | APSUSC 39256                                 |

To appear in: Applied Surface Science

Received Date:22 September 2017Revised Date:10 April 2018Accepted Date:27 April 2018



Please cite this article as: C.J. Huang, X.C. Yan, W.Y. Li, W.B. Wang, C. Verdy, M.P. Planche, H.L. Liao, G. Montavon, Post-spray modification of cold-sprayed Ni-Ti coatings by high-temperature vacuum annealing and friction stir processing, *Applied Surface Science* (2018), doi: https://doi.org/10.1016/j.apsusc.2018.04.257

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## ACCEPTED MANUSCRIPT

#### Post-spray modification of cold-sprayed Ni-Ti coatings by high-temperature vacuum annealing

#### and friction stir processing

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#### Abstract

In this study, two post-spray treatments, i.e. high-temperature vacuum annealing (HTVA) and friction stir processing (FSP), were employed to modify the cold-sprayed (CS) Ni-Ti coatings, obtained from a mechanically blended powder. The phase transformation occurred at different HTVA temperatures, but with the formation of pores due to the Kirkendall effect. FSP proved to provide a new opportunity for the formation of intermetallic phases in the CSed Ni-Ti coating. A comparison of the microstructures, microhardness and tribological behaviors between the CSed and FSPed coatings, reveals that the microstructure of the modified Ni-Ti coating exhibits a mechanically alloyed layer with the in-situ synthesized Ni-Ti intermetallics, and no obvious defects are found. The microhardness of the improved layer is increased to  $1003.5 \pm 65.9$  HV<sub>0.1</sub>, which is about 4.5 times compared to the CSed coating (222.5 ± 6.6 HV<sub>0.1</sub>). In addition, the mechanically alloyed layer by FSP contains multiplicate Ni-Ti intermetallic compounds, exhibiting better wear resistance than that of the CSed coating, thus proving the effectiveness of FSP on the microstructural modification and properties improvement for the CSed metal-metal composite coatings.

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