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U. Chalapathi, B. Poornaprakash, Chang-Hoi Ahn, Si-Hyun Park

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### **ACCEPTED MANUSCRIPT**

Rapid growth of Sb<sub>2</sub>S<sub>3</sub> thin films by chemical bath deposition with ethylenediamine tetraacetic acid additive

U. Chalapathi, B. Poornaprakash, Chang-Hoi Ahn, and Si-Hyun Park\*

Department of Electronic Engineering, Yeungnam University, Gyeongsan 38541, South Korea

\*Tel: 82-053-810-3096, Fax: 82-053-810-4770, E-mail: sihyun\_park@ynu.ac.kr

#### Abstract

Sb<sub>2</sub>S<sub>3</sub> is a suitable photovoltaic material because of its favorable optoelectronic properties as well as being comprised of earth-abundant and nontoxic precursor elements. The chemical bath deposition method has been widely used to deposit Sb<sub>2</sub>S<sub>3</sub> thin films. However, longer deposition times as well as multiple depositions have been reported to prepare thicker Sb<sub>2</sub>S<sub>3</sub> films. In order to produce good quality Sb<sub>2</sub>S<sub>3</sub> films with a thickness greater than 1  $\mu$ m within a short deposition time, we have added a small amount of ethylenediamine tetraacetic acid (EDTA) to the conventional chemical proportions used for the deposition of Sb<sub>2</sub>S<sub>3</sub> films. The effect of EDTA, Na<sub>2</sub>S<sub>2</sub>O<sub>3</sub>, bath temperature, and the deposition time were studied. By optimizing these conditions, uniform good quality Sb<sub>2</sub>S<sub>3</sub> thin films with a thickness greater than 1  $\mu$ m could be obtained in a short deposition time of 3 h. The films prepared at the optimized conditions were annealed to improve the crystallinity. The films exhibited orthorhombic crystal structure with lattice parameters a = 11.42 nm, b = 3.81 nm, and c = 11.24 nm, and a direct optical band gap of 1.66 eV. This approach is beneficial for obtaining good quality Sb<sub>2</sub>S<sub>3</sub> films which is ideal for solar cell applications.

Keywords: Sb<sub>2</sub>S<sub>3</sub> thin films, Chemical bath deposition, Annealing, EDTA, Raman spectroscopy, Microstructure.

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