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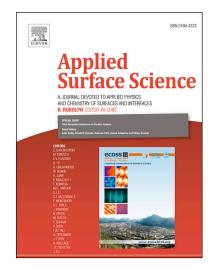
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## CCEPTED MANUSCRIPT

Facile one-step construction of covalently networked, self-

healable, and transparent superhydrophobic composite films

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**Abstract** 

Despite the considerable demand for bioinspired superhydrophobic surfaces with highly transparent,

self-cleaning, and self-healable properties, a facile and scalable fabrication method for multifunctional

superhydrophobic films with strong chemical networks has rarely been established. Here, we report a

rationally designed facile one-step construction of covalently networked, transparent, self-cleaning,

and self-healable superhydrophobic films via a one-step preparation and single-reaction process of

multi-components. As coating materials for achieving the one-step fabrication of multifunctional

superhydrophobic films, we included two different sizes of Al<sub>2</sub>O<sub>3</sub> nanoparticles for hierarchical

micro/nano dual-scale structures and transparent films, fluoroalkylsilane for both low surface energy

and covalent binding functions, and aluminum nitrate for aluminum oxide networked films. On the

basis of stability tests for the robust film composition, the optimized, covalently linked

superhydrophobic composite films with a high water contact angle (>160°) and low sliding angle (<

1°) showed excellent thermal stability (up to 400 °C), transparency (≈ 80%), self-healing, self-

cleaning, and waterproof abilities. Therefore, the rationally designed, covalently networked

superhydrophobic composite films, fabricated via a one-step solution-based process, can be further

utilized for various optical and optoelectronic applications.

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