Accepted Manuscript

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PII:	S0169-4332(17)33213-0
DOI:	https://doi.org/10.1016/j.apsusc.2017.10.235
Reference:	APSUSC 37578
To appear in:	APSUSC
Received date:	14-9-2017
Revised date:	28-10-2017
Accepted date:	31-10-2017

Please cite this article as: Shota Sakaki, Hiroshi Ikenoue, Takeshi Tsuji, Yoshie Ishikawa, Naoto Koshizaki, Influence of Pulse Frequency on Synthesis of Nano and Submicrometer Spherical Particles by Pulsed Laser Melting in Liquid, Applied Surface Science https://doi.org/10.1016/j.apsusc.2017.10.235

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ACCEPTED MANUSCRIPT

Influence of Pulse Frequency on Synthesis of Nano and Submicrometer Spherical Particles by Pulsed Laser Melting in Liquid

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1.0 Mass fraction of SMSPs 0.8 ncy threshold lse freque 0.6 0.4 500 nm Submicrometer 0.2 Nano spherical particles spherical particles (NSPs) & SMSPs Raw particles 00 nm 0.0 (SMSPs) 200 300 400 500 600 700 800 0 100 Pulse frequency (Hz)

Highlights

Graphical abstract

- · Submicrometer spherical particles were fabricated at various pulse frequencies.
- Production efficiency was improved by a high-frequency laser.
- $\cdot\,$ Spherical nanoparticles were formed above the pulse frequency threshold.
- $\cdot~$ The effect of the liquid temperature on the pulsed laser heating was estimated.

Abstract

Submicrometer spherical particles (SMSPs) are reported to be fabricated by pulsed laser irradiation with a frequency of 10 or 30 Hz onto raw nanoparticles dispersed in liquid. Here, the effect of the pulse frequency on particles obtained by laser irradiation onto the suspension in a vessel, especially at higher pulse frequencies up to

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