



Active structural acoustic control of an elastic cylindrical shell coupled to a two-stage vibration isolation system



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ABSTRACT

An analytical study of active structural acoustic control of an elastic cylindrical shell coupled to a two-stage vibration isolation system is presented. An analytical active–passive model is developed in order to attenuate sound radiating from the base shell structure, which consists of a rigid-body machine, an intermediate rigid mass, and a supporting cylindrical shell, all connected by a combination of passive and active isolators. Various active control strategies are considered and the corresponding optimal control forces are formulated, including (a) minimizing the vibratory power transmitted to the foundation, (b) minimizing the structural kinetic energy of the supporting shell, (c) minimizing the sum of the square accelerations at the isolator locations on the supporting shell, and (d) minimizing the acoustic power radiated from the supporting shell. Numerical results are presented and discussed in detail. The control performance of all control strategies and system configurations are evaluated and compared in terms of acoustic power radiating from the supporting shell. The effects of key system parameters, i.e., the number and location of the actuators, and the fact that the output forces from the actuators are limited in engineering applications, are also considered and discussed. Finally, some concluding remarks and general design principles for the active control system are also discussed.

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1. Introduction

Vibration isolation of vibrating machinery on foundation structures has received considerable attention due to its significant value in extensive engineering applications, such as civil engineering, aerospace applications, and marine applications (especially with regard to ships and submarines). As a coupled system, the dynamic characteristics of an isolation system are far more complex than that of a single structure. The technique of power flow analysis, which essentially combines force and velocity into a single quantity, provides an efficient means of analyzing vibration isolation systems. The fundamental concept of power flow was proposed by Goyder and White [1–3], who used the rate of power flow to characterize the dynamic response of beams and plates. Subsequently, power transmission into the foundation structure was gradually employed to estimate the performance of an isolation system [4–6]. The characteristics of power flow from a vibrating machine to a supporting thin panel were investigated by Pan [7]. Li et al. [8] developed a coupled model and used a cylindrical shell as the elastic foundation structure. The study shows that the cross couplings may become important if the vibration isolators are substantially hard as compared with the

stiffness or impedance of the supporting flexible structure, although their contributions are usually insignificant.

With the development of vibration isolation technology and increasing requirement for control of vibration and noise level, it was found that two-stage isolation systems exhibit much better vibration isolation performance compared to conventional one-stage isolation systems [9–12], especially at high frequencies. Therefore, two- and even multi-stage isolation systems have received an increasing amount of attention [13]. The results show that a two-stage isolation system can significantly reduce the power flow from the vibrational machine into the foundation structure. They can also protect equipments sharing the same foundation structure from being impacted by each other. With these advantages, two-stage isolation systems have been widely used in engineering applications. In recent years, floating raft structures have been developed for ships and submarines as advanced isolation systems. These aim to isolate the vibrations of the hosts and auxiliary machines and effectively reduce the structurally radiated noise [14–16]. Equivalent mobility power flow progressive approach is developed by Xiong et al. [17] to investigate the power flow behavior of a complex coupled system, which could significantly reduce the complexity of power flow analysis of complex dynamic coupled system. Subsequently, this method is applied to a floating sandwich raft isolation system by Choi et al. [18] based on a higher-order theory. However, most of

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Nomenclature

∇	gradient operator	n	circumferential mode number
δ	Dirac delta function	\mathbf{p}'_i	simplified matrix for \mathbf{p}_i
η_s	modal loss factor of cylindrical shell	P_0	power flow into the supporting shell
η_j	damping loss factor of j th isolator	$P_{0, \min}$	minimum value of power flow
θ	circumferential cylindrical coordinate	P_s	distributed force in axial direction
κ	shell thickness parameter	P_θ	distributed force in tangential direction
λ_m	modified axial mode number	P_r	distributed force in radial direction
μ	Poisson ratio	\mathbf{q}_0	harmonic driving force vector
ρ	density of the supporting shell material	\mathbf{q}_{DJ}	force from j th up-stage isolator
ρ_0	density of air	\mathbf{q}_D	force vector consists of elastic forces from up-stage isolators
ζ	modal shape	\mathbf{q}_E	force vector consists of elastic forces from low-stage isolators
σ_j	location of j th low-stage isolator on shell	\mathbf{q}_{Ej}	force from j th low-stage isolator
ω	angular frequency	$\mathbf{q}_{Ej,s}$	the force vector acting on the supporting shell from low-layer active isolator
χ	identifying number of the axis the control actuator provides the restoring force	(r)	real part of a matrix
-1	reverse of a matrix	R	radius of the mid-surface of the cylindrical shell
\mathbf{a}'_i	simplified matrix for \mathbf{a}_i	\mathbf{R}_{ADj}	force location matrix on the rigid machine for j th up-stage isolator
A^2	sum of square accelerations	\mathbf{R}_{BDj}	force location matrix on the intermediate rigid body for j th up-stage isolator
A^2_{\min}	minimum value of the sum of square accelerations	\mathbf{R}_{BEj}	force location matrix on the intermediate rigid body for j th up-stage isolator
A_{mn}	even modal amplitude in axial direction	\mathbf{R}_C	modal vector matrix for isolators
A'_{mn}	odd modal amplitude in axial direction	s	nondimensional axial cylinder coordinate
\mathbf{b}'_i	simplified matrix for \mathbf{b}_i	Δs	surface area of element of the shell
B_{mn}	even modal amplitude in circumferential direction	t	time
B'_{mn}	odd modal amplitude in circumferential direction	T	transposition of a matrix
c_0	speed of sound in air	\mathbf{T}_{Ej}	transfer matrix of the point σ_j of shell from the Cartesian coordinate to cylindrical coordinate
C_{mn}	even modal amplitude in radial direction	u_s	displacement in s direction
C'_{mn}	odd modal amplitude in radial direction	\mathbf{u}_{DJ}	control force vector of j th up-stage actuator
\mathbf{d}_{Ac}	displacement vector of rigid machine	\mathbf{u}_{Ej}	control force vector of j th low-stage actuator
\mathbf{d}_{Bc}	displacement vector of intermediate rigid body	\mathbf{u}	control force vectors composed of up and low-stage actuators
$\mathbf{d}_{DJ,t}$	displacement of top of j th active isolator	\mathbf{u}_n	control force vector composed of real and imaginary parts of u
$\mathbf{d}_{DJ,b}$	displacement of bottom of j th up-layer active isolator	\mathbf{u}_s	displacement vector at any point on the shell
$\mathbf{d}_{Ej,b}$	displacement of top of j th low-layer active isolator	$\mathbf{u}_{n,opt}$	optimum control vector from actuators
$\mathbf{d}_{Ej,t}$	displacement of bottom of j th low-layer active isolator	v_s	displacement in θ direction
E	Young's modulus	w_i	weight matrix
E_k	structural kinetic energy of the supporting shell	w_s	displacement in radial direction
$E_{k, \min}$	minimum value of the structural kinetic energy	W	acoustic power radiated from the supporting shell
h	thickness of cylindrical shell	W_{\min}	minimum value of the acoustic power
H	complex conjugate of a matrix	\mathbf{x}_s	vector of mode
(i)	imaginary part of a matrix	\mathbf{Z}_{Ac}	impedance matrix of rigid machine
k_0	wave number	\mathbf{Z}_{Bc}	impedance matrix of intermediate rigid body
\mathbf{K}_{DJ}	stiffness matrix of j th up-stage isolator		
\mathbf{K}_{Ej}	stiffness matrix of j th low-stage isolator		
L	length of the shell		
L_1	number of up-stage isolators		
L_2	number of low-stage isolators m, p axial mode number		
M	total mass of the shell		

the existing studies on these systems are confined to passive vibration isolating systems.

In order to meet increasingly strict vibration isolation requirements, active control techniques provide an efficient way to improve the performance of vibration isolation systems for its greater adaptive capacity. An active isolation system could dynamically adapt to the characteristic parameters of the system or structure. Pan and Hansen [19] presented a study on active control of power flow from a vibrating rigid-body to a flexible panel through two active isolators. Their results showed that an active isolation system presents a better performance than a simple passive elastic system acting alone over a wide frequency range. Howard et al. [20] presented an analytical model to discuss the maximum achievable reduction of power flow into a supporting cylindrical thin shell with passive and active

isolators. However, the aforementioned studies on active vibration isolation were confined to one-stage isolation systems. Based on a two-stage isolation system, an innovative active-passive analytical model of a floating raft isolation system was developed by Niu et al. [21]. In the study, the control efficiencies of three control types (machine control, raft control and full control) are compared in terms of power flow into the supporting plate. A generalized integrated structure-control dynamical system was investigated by Xiong et al. [22]. In their study, an analytical solution was developed to predict the dynamic responses at any point or in substructures of the coupled system. Three active control strategies, including multiple channel absolute/relative velocity feedback controllers, an existing passive control system and their hybrid combination, are examined in terms of power transmission.

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