## Accepted Manuscript

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Authors: C. Lu, Y.X. Wang, Y.D. Zhu, J.H. Guo, Y. Wang, H.Y. Fu, Z.B. Chen, M.F. Yan

PII: S0169-4332(17)32731-9

DOI: http://dx.doi.org/10.1016/j.apsusc.2017.09.082

Reference: APSUSC 37161

To appear in: APSUSC

Received date: 22-3-2017 Revised date: 30-8-2017 Accepted date: 11-9-2017

Please cite this article as: C.Lu, Y.X.Wang, Y.D.Zhu, J.H.Guo, Y.Wang, H.Y.Fu, Z.B.Chen, M.F.Yan, A novel anti-frictional multiphase layer produced by plasma nitriding of PVD titanium coated ZL205A aluminum alloy, Applied Surface Sciencehttp://dx.doi.org/10.1016/j.apsusc.2017.09.082

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### ACCEPTED MANUSCRIPT

# A novel anti-frictional multiphase layer produced by plasma nitriding of PVD titanium coated ZL205A aluminum alloy

C. Lu $^{a,b}$ , Y.X. Wang $^{a,b,*}$ , Y.D. Zhu $^b$ , J.H. Guo $^b$ , Y. Wang $^b$ , H.Y. Fu $^a$ , Z.B. Chen $^a$ , M.F. Yan $^{b,*}$ 

<sup>a</sup> School of Mechatronics Engineering, Harbin Institute of Technology, Harbin 150001, P.R. China

<sup>b</sup> National Key Laboratory for Precision Hot Processing of Metals, School of

Materials Science and Engineering, Harbin Institute of Technology, Harbin 150001,

P.R. China

\*Corresponding author: Prof. M.F. Yan

Tel.: +86-451-86418617; fax: +86-451-86413921

E-mail: yanmufu@hit.edu.cn, prsm804@163.com

\*Corresponding author: Dr. Y.X. Wang

Tel.: +86-451-86418617; fax: +86-451-86413921

E-mail: sunnywang2013@sina.com, prsm804@163.com

#### Highlights

- Heat treatment is integrated with the surface modification of Al alloy to improve the comprehensive properties.
- Multiphase layer is fabricated with significantly increased layer depth.
- The surface and core hardness increases from 27HV to 457HV and 65HV respectively.
- Wear rate for multiphase layer decreases 62.4% and 49.28% compared with the substrate and Ti film.

#### **Abstract**

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