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Junction growth in ultrasonic spot welding and ultrasonic additive manufacturing

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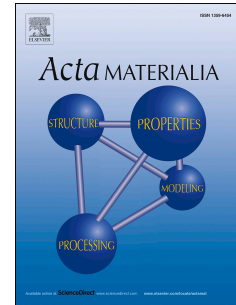
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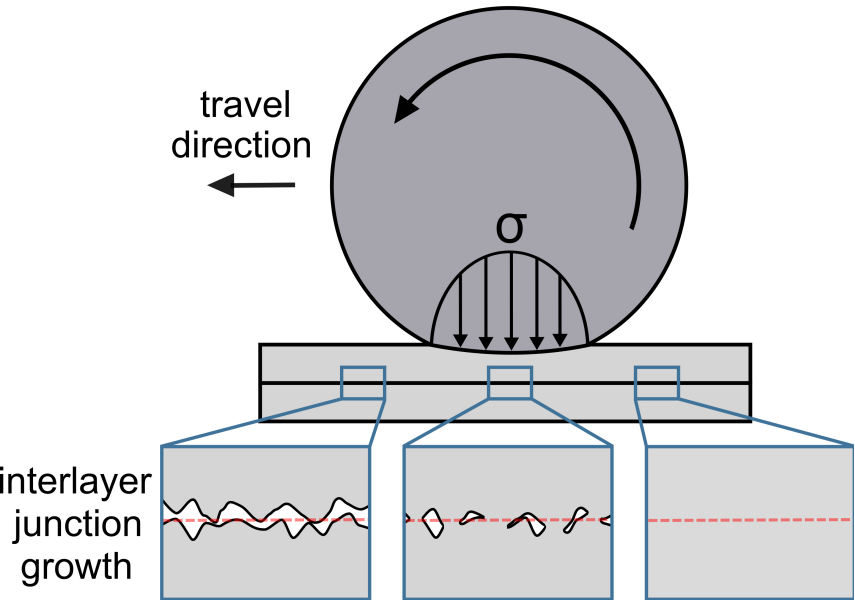
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