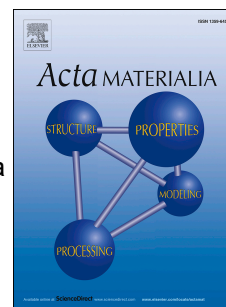


# Accepted Manuscript

Critical role of  $\text{ZrO}_2$  on densification and microstructure development in spark plasma sintered  $\text{NbB}_2$

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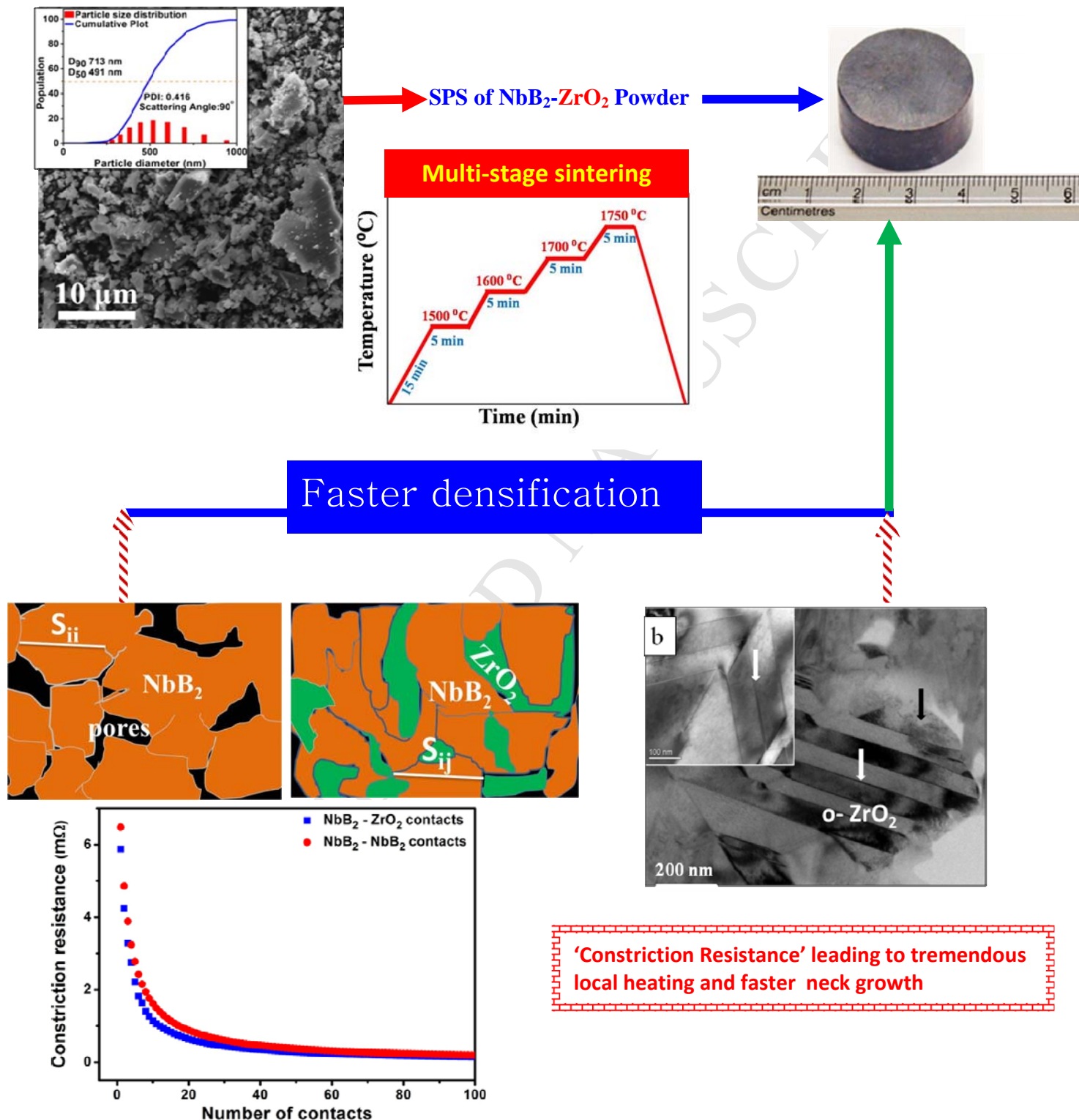
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## Graphical Abstract



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