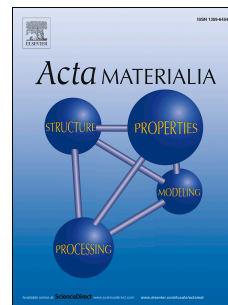


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Growth mechanism of primary needles during the solidification of chromium carbide overlays

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