## **Accepted Manuscript**

Revealing the heterogeneous nucleation behavior of equiaxed grains of inoculated Al alloys during directional solidification

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PII: \$1359-6454(18)30174-5

DOI: 10.1016/j.actamat.2018.02.058

Reference: AM 14413

To appear in: Acta Materialia

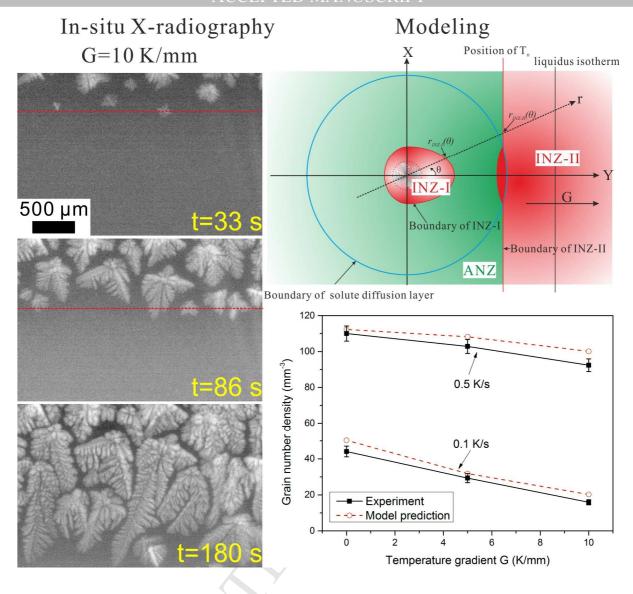
Received Date: 24 October 2017
Revised Date: 6 February 2018
Accepted Date: 27 February 2018

Please cite this article as: Y. Xu, D. Casari, R.H. Mathiesen, Y. Li, Revealing the heterogeneous nucleation behavior of equiaxed grains of inoculated Al alloys during directional solidification, *Acta Materialia* (2018), doi: 10.1016/j.actamat.2018.02.058.

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