

# Accepted Manuscript

The role of Ag, Ca, Zr and Al in strengthening effects of ZK series alloys by altering G.P. zones stability

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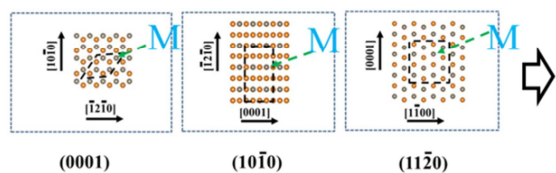
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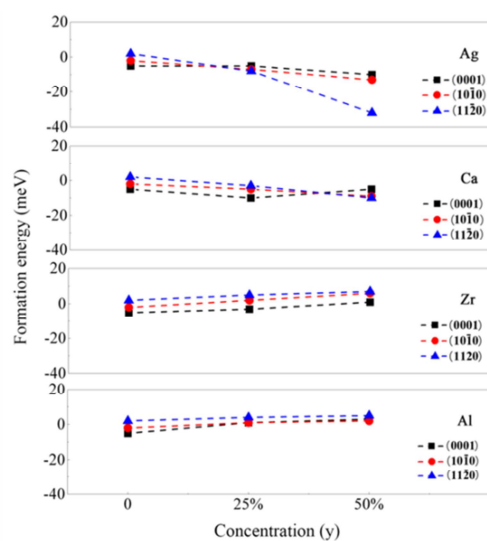
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## Models of G.P. zones



M= Ag, Ca, Zr, Al



Ag, Ca: YES

Enhance the stability of  
G.P. zones

Zr, Al: No

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