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Monitoring invisible corrosion in concrete using a combination of wave propagation techniques

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## ACCEPTED MANUSCRIPT

1	MONITORING INVISIBLE CORROSION IN CONCRETE USING A
2	COMBINATION OF WAVE PROPAGATION TECHNIQUES
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10	
11	Abstract
12	The paper reports two non-destructive techniques based on wave propagation for monitoring onset of
13	corrosion in concrete before it is visible. Reinforced concrete beam specimens were subjected to
14	anodic corrosion at a constant voltage. The specimens were instrumented with surface mounted
15	Acoustic Emission (AE) sensors to record acoustic events inside the specimens due to corrosion. They
16	were also monitored using the Ultrasonic Guided Wave (UGW) technique by passing an ultrasonic
17	pulse through the bar. The results are correlated with well-established electrochemical techniques.
18	From simultaneous monitoring of corrosion using the three technologies pros and cons of each
19	technology have been determined. It can be concluded that a judicious combination of
20	electrochemical and wave technologies can reveal the state of corrosion from its early stages.

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