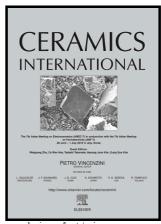
# Author's Accepted Manuscript

Synthesis and Characterization of facile industrially scalable and cost effective WO<sub>3</sub> micronanostructures for electrochromic devices and photocatalyst

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## **ACCEPTED MANUSCRIPT**

# Synthesis and Characterization of facile industrially scalable and cost effective WO<sub>3</sub> micro–nanostructures for electrochromic devices and photocatalyst

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#### **Abstract**

A novel strategy for the synthesis of tungsten trioxide (WO<sub>3</sub>) micro-nanostructures by thermal annealing of tungsten powder under ambient conditions is reported. The assynthesized WO<sub>3</sub> samples are thoroughly characterized using powder X-ray diffraction, Xray photoelectron spectroscopy, transmission electron microscopy (TEM), and Brunauer-Emmett-Teller (BET) measurement. The TEM results show that the size of highly crystalline WO<sub>3</sub> particles can be tuned from micro to nano by simply varying the annealing temperatures. The BET results demonstrate that the surface area and pore size of the synthesized WO<sub>3</sub> decreases with increasing annealing temperatures. Furthermore, the WO<sub>3</sub> synthesized at 550 °C (WO-550) exhibits not only higher surface area and pore size, but also excellent photocatalytic activity as well as super hydrophilicity compared to the other prepared and commercially available WO<sub>3</sub>. However, among the synthesized WO<sub>3</sub> particles, only WO-550 exhibits moderate electrochromic properties. Our strategy is facile, cheap, rapid, and highly reproducible for large-scale production, and the use of toxic precursors or additional capping agents is also eliminated. We believe that the synthesis of WO<sub>3</sub> by our method could have various practical industrial applications, and yield an excellent alternative to commercial WO3.

**Keywords:** Solid state synthesis, tungsten oxide, photocatalyst, electrochromic device, superhydrophilicity

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