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# Experimental study on the heat transfer and flow characteristics of nanorefrigerants inside a corrugated tube

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## ABSTRACT

The heat transfer and flow characteristics of MWCNT-R141b nanorefrigerant with different mass fractions have been studied through experiments. Experimental results were compared with existing correlations. A two-step method was used to prepare the nanorefrigerants. Span-80 was used as surfactant with an average particle diameter of 20 nm. Transmittance method was used to evaluate the stability of nanorefrigerants. Results showed that the stability of MWCNT-R141b nanorefrigerant, which is the added dispersant, was good during the experiments. The 0.3 wt% MWCNT-R141b nanorefrigerants had optimal heat transfer enhancement effects compared with pure refrigerants. The maximum Nusselt number increased by 40%. The specific pressure drop of nanorefrigerant increased as the Reynolds number ( $Re$ ) increased, and the specific pressure drop of the pure refrigerant was minimum, which is similar to R141b.

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# Etude expérimentale sur le transfert de chaleur et les caractéristiques d'écoulement de nanofrigorigènes à l'intérieur d'un tube ondulé

Mots clés : Transfert de chaleur ; Caractéristiques de l'écoulement ; Nanofrigorigène ; Production d'entropie ; Tube ondulé

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Nomenclature		$X_{tt}$	Martineli number
C	Specific heat ( $\text{J kg}^{-1} \text{K}^{-1}$ )	x	Vapor quality
d	Diameter (mm)	<i>Greek symbols</i>	
D	Equivalent diameter (m)	$\alpha$	Ratio of thermal conductivity between nanoparticles and R141b
E	Two phase strengthening factor	$\gamma$	Percent error
Fr	Froude number	$\mu$	Dynamic viscosity (Pa s)
G	Mass flux ( $\text{kg s}^{-1}$ )	$\nu$	Kinematic viscosity ( $\text{m}^2 \text{s}^{-1}$ )
H	Gas liquid saturated evaporation enthalpy ( $\text{kJ kg}^{-1}$ )	$\rho$	Density ( $\text{kg m}^{-3}$ )
h	Heat transfer coefficient ( $\text{W m}^{-2} \text{K}^{-1}$ )	$\delta$	Insulation thickness (mm)
k	Thermal conductivity ( $\text{W m}^{-1} \text{K}^{-1}$ )	$\sigma$	surface tension ( $\text{N m}^{-1}$ )
l	Length of test section (mm)	$\varphi$	Volume fraction
N	Boiling suppression factor	<i>Subscripts</i>	
Nu	Nusselt number	ave	Average
M	Mass flow rate ( $\text{kg m}^{-2} \text{s}^{-1}$ )	in	Inlet of test section
$P_f$	Heat taken away by fluid (W)	f	Base liquid
$P_{rl}$	Prandtl number of liquid	g	Gas phase
Q	Heating capacity (W)	l	Liquid phase
$q_v$	Volume flow rate ( $\text{m}^3 \text{h}^{-1}$ )	nf	Nanorefrigerant
$q_w$	Heat flux ( $\text{W m}^{-2}$ )	out	Outlet of test section
Re	Reynolds number	p	Nanoparticle
$S_{\text{gen, t}}$	Entropy generation caused by heat	pool	Pool boiling
$S_{\text{gen, f}}$	Entropy production caused by friction	test	test section
T	Temperature (K)	wi	inner surface
$t_w$	Outside temperature of insulation ( $^{\circ}\text{C}$ )		
$t_s$	Environment temperature ( $^{\circ}\text{C}$ )		
u	Velocity ( $\text{m s}^{-1}$ )		

## 1. Introduction

In 1995, Choi (1995) of the U.S. Argonne National Laboratory proposed the concept of nanofluids, which caused a new research direction for the field of strengthening heat transfer. He prepared nanofluids by adding nanoparticles to a liquid and found that nanoparticles can significantly increase the thermal conductivity of fluid. Kim et al. (2011) studied the characteristics of carbon nanofluids at room temperature, and the results showed that nanofluids with 300 wt% PVP and oxidized MWCNTs exhibited good thermal conductivity; the thermal conductivity of oxidized carbon nanofluids was the highest among nanofluids; and the use of additives in nanofluid preparation increases viscosity.

The concept of nanorefrigerants has been proposed based on nanofluids. The thermal physical properties of nanorefrigerants have a large influence on the heat transfer characteristics; hence, many scholars investigated the thermal physical properties firstly. To date, most scholars studied the thermal conductivity and viscosity of nanorefrigerants through experiment and simulation method (Alawi and Sidik, 2014a,b; Mahbulul et al., 2013b,c). Otherwise, studies on heat transfer of nanorefrigerants (Bi et al., 2011; Kedzierski, 2011; Kedzierski and Gong, 2009; Mahbulul et al., 2013a; Naphon et al., 2009) have shown that adding nanoparticles to refrigerants can improve the heat transfer coefficient of the base fluid. Kedzierski et al. studied the effect of CuO-R134a (Kedzierski and Gong, 2009) and  $\text{Al}_2\text{O}_3$ -R134a (Kedzierski,

2011) on pool boiling heat transfer. The results of CuO-R134a pool boiling heat transfer showed that the nanoparticles increase the heat transfer by 50–275% compared with the heat transfer of pure R134a/polyester (99.5/0.5); the results of  $\text{Al}_2\text{O}_3$ -R134a pool boiling heat transfer showed that for the 0.5% nanolubricant mass fraction, the nanoparticles increase the heat transfer by as high as 400% for the lowest heat flux compared with the heat transfer of pure R134a/polyester (99.5/0.5). Bi et al. (2011) studied the performance of a domestic refrigerator using a  $\text{TiO}_2$ -R600a nanorefrigerant. They found that the performance of a refrigerator with 0.5 g  $\text{L}^{-1}$   $\text{TiO}_2$ -R600a nanorefrigerant was better than that of a pure R600a system with 9.6% less energy used. Chen and Xie (2009) studied the thermal conductivity of silicon oil on the basis of multiwalled carbon nanofluid. The results showed that the collective effects, which involve the straightness ratio, aspect ratio, and aggregation of TCNTs, have an important function in the thermal conductivity of CNT nanofluids.

Shoghl and Bahrami (2013) studied the effect of surfactant on the heat transfer characteristic of ZnO and CuO water-based nanofluids, results showed that the boiling performance of nanofluids with surfactant revealed better performance. Hu et al. (2013) investigated the boiling heat transfer characteristics of Cu-R113/VG 68 refrigerant/nanolubricant with surfactants SDS, CTAB and Span-80, experimental value indicated that the heat transfer coefficient of nanorefrigerants with surfactants increased with the increase of surfactant concentration and then decrease, and increase with the

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