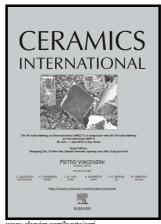
# Author's Accepted Manuscript

Spectroscopic investigations on high efficiency Ca<sub>2</sub>SiO<sub>4</sub>:Eu<sup>3+</sup> red-emitting phosphors synthesized from agricultural waste

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### **ACCEPTED MANUSCRIPT**

Spectroscopic investigations on high efficiency deep red-emitting Ca<sub>2</sub>SiO<sub>4</sub>:Eu<sup>3+</sup> phosphors synthesized from agricultural waste

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#### **Abstract:**

Europium doped calcium orthosilicate ( $Ca_2SiO_4$ ) phosphors have been synthesized by the conventional high temperature solid-state reaction method in various concentrations from agricultural waste (egg shell as a CaO and rice husk as a  $SiO_2$ ). These phosphors structure from X-ray diffraction and morphology from scanning electron microscopy have been examined. Concentration dependent  $Eu^{3+}$  ions luminescent properties in  $Ca_2SiO_4$  phosphors have been studied from the excitation, emission and decay curves analysis. The  $^5D_0 \rightarrow ^7F_J$  transitions observed in luminescence spectrum allows to determine the site symmetry of the  $Eu^{3+}$  ion. A charge transfer band (CTB) at around 260 nm which is due to the Eu-O interaction in the host along with the 4f-4f excitation bands due to  $Eu^{3+}$  ions in UV and blue regions are observed. The color co-ordinates determined from emission spectra varies with concentrations of  $Eu^{3+}$  ions and are found to fall in the red region. The decay curves show single exponential behavior for all concentrations of  $Eu^{3+}$  ions (0.01 to 0.4 mol %) and the lifetimes varied from 2.67 to 2.78 ms. It is worth noting that the present material is found to be far better than many red phosphors synthesized by using agricultural waste as raw materials.

**Keywords:** Rice husk as a SiO<sub>2</sub>, Egg shells as a CaO, Ca<sub>2</sub>(SiO<sub>4</sub>) phosphors, Eu<sup>3+</sup> ion, Color coordinates, Light emitting diodes.

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