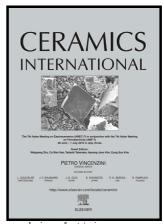
Author's Accepted Manuscript

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www.elsevier.com/locate/ceri

PII: S0272-8842(18)30354-7

DOI: https://doi.org/10.1016/j.ceramint.2018.02.057

Reference: CERI17459

To appear in: Ceramics International

Received date: 12 January 2018 Revised date: 2 February 2018 Accepted date: 6 February 2018

Cite this article as: Chenglong Zhang, Jingming Fei, Lei Guo, Jianxing Yu, Binbin Zhang, Zheng Yan and Fuxing Ye, Thermal cycling and hot corrosion behavior of a novel LaPO₄/YSZ double-ceramic-layer thermal barrier coating, *Ceramics International*, https://doi.org/10.1016/j.ceramint.2018.02.057

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ACCEPTED MANUSCRIPT

Thermal cycling and hot corrosion behavior of a novel LaPO₄/YSZ double-ceramic-layer thermal barrier coating

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Abstract

LaPO₄ powders were produced by a chemical co-precipitation and calcination method. The ceramic exhibited a monazite structure, kept phase stability at 1400 °C for 100 h, and had low thermal conductivity (~ 1.41 W/mK, 1000 °C). LaPO₄/Y₂O₃ partially stabilized ZrO₂ (LaPO₄/YSZ) double-ceramic-layer (DCL) thermal barrier coatings (TBCs) were fabricated by air plasma spray. The LaPO₄ coating contained many nanozones. Thermal cycling tests indicated that the spallation of LaPO₄/YSZ DCL TBCs initially occurred in the LaPO₄ coating. The failure mode was similar to those of many newly developed TBCs, probably due to the low toughness of the ceramics. LaPO₄/YSZ DCL TBCs were highly resistant to V₂O₅ corrosion. Exposed to V₂O₅ at 700–900 °C for 4 h, La(P,V)O₄ formed as the corrosion product, which had little

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