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# Theoretical and experimental study on characteristics of a novel silica gel-water chiller under the conditions of variable heat source temperature

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#### Abstract

In this paper, a transient model of a silica gel-water adsorption chiller, which is developed in Shanghai Jiao Tong University (SJTU), is developed in order to simulate the evaporating, condensing, and adsorption temperature. Furthermore, this model is verified by a series of experiments. The theoretical studies and experimental data show that the coefficient of performance (COP) is influenced significantly by the variation rates of the heat source temperatures. The results also show that when this chiller is driven by solar energy, a buffer tank should be adopted in the system in order to get better performance when solar insolation is low, and should not be utilized when solar insolation is high, otherwise low COP will be gotten for the reason of the consumption of high electric energy.

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Keywords: Chiller; Adsorption system; Water; Silica gel; Modelling; Operation; Transient; Experiment; Performance; COP

# Etude théorique et expérimentale sur les caractéristiques d'un refroidisseur innovant fonctionnant au gel de silice sous des conditions de source de chaleur à température variable

*Mots clés :* Refroidisseur de liquide ; Système à adsorption ; Eau ; Gel de silice ; Modélisation ; Fonctionnement ; Régime transitoire ; Expérimentation ; Performance ; COP

## 1. Introduction

\* Corresponding author. Tel./fax: +86 21 629 33250. *E-mail address:* jywu@sjtu.edu.cn (J.Y. Wu). An adsorption cooling system, which is driven by lowgrade heat sources, has the benefits of economical efficiency, energy-saving and environmental protection. Thus adsorption refrigeration technology attracts more and more interests in recent years because of increasing concerns about the shortage in energy resources and global environmental issues.

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### Nomenclature

a A A B C P D So C P D So D E A E A A B A B C P D So D E A C P C A C A C P C A C A C A C A C A C	constant in Van der Waals equation (Pa m <sup>6</sup> kg <sup>-2</sup> ) area (m <sup>2</sup> ) constant in Van der Waals equation (m <sup>3</sup> ) specific heat (kJ kg <sup>-1</sup> K <sup>-1</sup> ) diffusion coefficient (m <sup>2</sup> s <sup>-1</sup> ) diameter (m) activation energy (J mol <sup>-1</sup> ) energy consumed (kJ) desorption/adsorption heat (kJ kg <sup>-1</sup> ) heat transfer coefficient (kW °C <sup>-1</sup> m <sup>-2</sup> ) friction loss (m <sup>2</sup> s <sup>-2</sup> ) characteristic parameter of adsorption variation rate of temperature (°C min <sup>-1</sup> ) coefficient of adsorption in D–A equation length (m) latent heat of refrigerant (kJ kg <sup>-1</sup> ) flow rate (kg s <sup>-1</sup> ) mass (kg) characteristic parameter of adsorption pressure (N m <sup>-2</sup> ) heating power (kW) radiate intensity of solar (kW m <sup>-2</sup> ) cooling capacity (kW) gas constant (J kg <sup>-1</sup> K <sup>-1</sup> ) averaged diameter of absorbent particle (m) thermal capacity ratio of mental to adsorbent time (s)	$x_0$ y $\eta$ $\rho$ $\lambda$ $\varepsilon$ <i>Subscript</i> a a ad ave b con chill cool des eva end f heat in ini m me out remain s	characteristic parameter of adsorption (kg kg <sup>-1</sup> ) temperature impact effect efficiency of solar collector density (kg m <sup>-3</sup> ) friction factor surface roughness (m) <i>t</i> adsorbent adsorption temporal averaged value desorber/adsorber condensation/condenser chilled water cooling water desorption evaporation/evaporator last time fluid hot water inlet initial time metal methanol outlet remained fluid saturation
$Q_{ m rad} \ Q_{ m r} \ R$	radiate intensity of solar (kW m <sup><math>-2</math></sup> ) cooling capacity (kW) gas constant (J kg <sup><math>-1</math></sup> K <sup><math>-1</math></sup> )	m me	metal methanol
$egin{array}{c} R_{ m p} \ R_{ m m} \ t \end{array}$	averaged diameter of absorbent particle (m) thermal capacity ratio of mental to adsorbent time (s)	remain s	remained fluid saturation solar collector
	hours of daylight (s) temperature (°C) specific volume (m <sup>3</sup> kg <sup>-1</sup> ) adsorption capacity (kg kg <sup>-1</sup> )	sys v w	system vapor water buffer tank
$X_{\infty}$	adsorption capacity for equilibrium $(kg kg^{-1})$	** L	

Compared with most conventional single-stage absorption chillers [1], the prominent advantage of silica gelwater adsorption chillers is that they can be driven by heat sources with low temperatures, which are below 85 °C, without corrosion and crystallization trouble. Furthermore, an adsorption chiller does not have to consume electric energy to drive solution pump, which can enhance the energy utilization efficiency. In the field of silica gel-water adsorption chillers, Saha et al. [2] develop a silica gel-water adsorption cooling system driven by solar energy or waste heat with the temperatures between 50 and 75 °C, and the COP is reported to be 0.36 when the heat source temperature is 55 °C. In 2002 Saha et al. [3] come up with a silica gelwater multi-bed cooling system driven by waste heat. For a two-bed system, the optimal COP is obtained when the heat source temperature is about 55 °C, while for a multibed system, the optimal COP is obtained when the heat source temperature is about 85 °C. Alam et al. [4] develop a four-bed cooling system with mass recovery, which has

higher COP than traditional two-bed systems, when the heat source temperature is lower than 70 °C, and Boelman et al. [5,6] theoretically and experimentally study a smallscale adsorption chiller produced by NACC and conclude that the cooling capacity of the system is 12.63 kW and COP reaches 0.4 with the heat source temperature at 85 °C. Chua et al. [7-9] study a two-bed cooling system without heat regeneration and the results show that the minimum averaged entropy production rate is gotten in the condenser under the condition of the maximum averaged entropy production rate in the adsorber. It is also reported that the cooling capacity of a four-bed system is 70% higher than that of the two-bed system, while the cooling capacity of a six-bed system is 40% higher than that of the four-bed system. Tangkengsirisin et al. [10] study the influence of different color silica gels on the performance of silica gel-water cooling systems driven by solar energy.

In recent years, a novel silica gel-water adsorption chiller, which has the large potential of commercialization Download English Version:

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