## Accepted Manuscript

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PII: S1359-835X(17)30443-8

DOI: https://doi.org/10.1016/j.compositesa.2017.12.009

Reference: JCOMA 4858

To appear in: Composites: Part A

Received Date: 25 September 2017 Revised Date: 8 December 2017 Accepted Date: 9 December 2017



Please cite this article as: Luan, Y., Gao, F., Li, Y., Yang, J., Hu, Y., Guo, Z., Wang, Z., Zhou, A., Healing Mechanisms Induced by Synergy of Graphene-CNTs and Microwave Focusing Effect for the Thermoplastic Polyurethane Composites. *Part A* (2017), doi: https://doi.org/10.1016/j.compositesa.2017.12.009

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## CCEPTED MANUSCRIPT

Healing Mechanisms Induced by Synergy of Graphene-CNTs and Microwave

Focusing Effect for the Thermoplastic Polyurethane Composites

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ABSTRACT: Healing is a vital factor of polymer materials. Herein, an

investigation on the healing performance of Graphene-CNTs reinforced thermoplastic

polyurethane (TPU) composites induced by microwave was carried out. The results

show that the graphene sheet and CNTs formed a combined structure of

Graphene-CNTs. This Graphene-CNTs may have a synergy effect on the coupling

between microwave and Graphene-CNTs on the interface, and promote the fully

healing of damaged composites. The tensile strength of the healed composites even

exceeds the value of the virgin specimens. Simultaneously, there is a microwave

focusing effect within the region of crack, and on the surfaces of graphene or CNTs

that exposed on the fracture surfaces. This effect will also promote the healing of

damaged composites, and can realize the preferential healing of crack as compared

with the non-damaged regions. These results may help us to get a deeper understanding

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