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Abstract

Mechanical, thermal stability and ablation properties of nanosilica (SiO₂) modified carbon fiber/phenolic composites have been investigated. Nano SiO₂ /carbon fiber/phenolic nanocomposites were prepared using chopped carbon fiber, phenolic resin and nano SiO₂ by compression molding. The ablation properties of composites were tested in an oxyacetylene torch. The results show that the linear and mass ablation rates of the composites after modifying with 5 wt% nano SiO₂ decreased by 23.55% and 61.11%, respectively. Microstructure investigations and X-ray diffraction studies reveal that nano SiO₂ reacts with char at hightemperature, forming ablation resistant silicon carbide. Mechanical analysis shows that the bending strength of the nanocomposite increases by about 13% after adding 3 wt% nano SiO₂. **Keywords:** A. Carbon fiber, A. Nanocomposite, B. Environmental Degradation-Ablation, B. Thermal

1. Introduction

stability.

Carbon fiber reinforced phenol formaldehyde (PF) composites have been widely used not only as structural applications but also as high temperature resistant materials. Specifically, they have been applied to a Thermal Protection System (TPS) for reentry vehicles or rocket engine components due to their excellent ablation resistance. Carbon fibers have been widely used as reinforcement in composites for thermal protection due to their superb dimensional stability at high temperatures, low density, non-flammability and a variety of outstanding physical properties [1].

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