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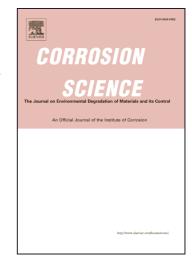
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## **ACCEPTED MANUSCRIPT**

In-situ investigation of thermal aging effect on oxide formation in Ni-base alloy/low alloy steel dissimilar metal weld interfaces

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#### **ABSTRACT**

The thermal aging effect on the formation of oxide films at the interfaces of nickel-base alloy/low alloy steel dissimilar metal welds has been analyzed by in-situ Raman spectroscopy. Experimental conditions were controlled so as to simulate a pressurized water reactor primary water condition, with in-situ spectra recorded at 300°C for 50h. The results indicate the formation of  $Cr_2O_3$ ,  $Fe_3O_4$ , and  $FeCr_2O_3$  in as-welded samples, whereas thermal aging is found to form  $NiCr_2O_4$  and  $NiFe_2O_4$ . In this study, therefore, it is determined that the thermal aging creates a susceptibility to stress corrosion cracking that is not present in the as-welded sample.

Keywords: A. Alloy; A. Low Alloy Steel; B. Raman spectroscopy; B. SEM; C. High temperature corrosion; C. Welding

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