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## A dynamic model of a vapor compression cycle with shut-down and start-up operations

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#### ABSTRACT

This paper presents an advanced switched modeling approach for vapor compression cycle (VCC) systems used in Air Conditioning and Refrigeration. Building upon recent work (McKinley and Alleyne, 2008), a complete dynamic VCC model is presented that is able to describe the severe transient behaviors in heat exchangers (condenser/evaporator), while maintaining the moving-boundary framework, under compressor shut-down and start-up operations. The heat exchanger models retain a constant structure, but accommodate different model representations. Novel switching schemes between different representations and *pseudo-state* variables are introduced to accommodate the transitions of dynamic states in heat exchangers while keeping track of the vapor and liquid refrigerant zones during the *stop-start* transients. Two model validation studies on an experimental system show that the complete dynamic model developed in Matlab/Simulink can well predict the system dynamics in shut-down and start-up transients.

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## Modèle dynamique d'un cycle à compression de vapeur en fonctionnement marche/arrêt

Mots clés : Système frigorifique ; Système à compression ; Control ; Modélisation ; Simulation ; Pression ; Condenseur ; Évaporateur ; Échangeur de chaleur ; Régime transitoire ; Comparaison ; Expérimentation

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Nomenclature		Subscripts	
		Α	air
Symbol	S	alt	alternative
а	weight value [dimensionless]	С	condenser
A	area [m²]	c1, c2, c3	3 superheated, two-phase, sub-cooled zone in the
С	specific heat [kJ kg $^{-1}$ K $^{-1}$ ]		condenser
D	refrigerant-side hydraulic diameter [m]	c23	boundary between the two-phase and sub-coole
f	forcing function		zone in the condenser
h	refrigerant enthalpy [kJ kg <sup>-1</sup> ]	comp	compressor
k	refrigerant thermal conductivity [kW m <sup>-1</sup> K <sup>-1</sup> ]	ctot	complete condensation from saturated vapor to
K	gain in the pseudo-state equations; currently set to		saturated liquid
	five $[s^{-1}]$	е	evaporator
M	refrigerant mass [kg]	e1, e2	two-phase, superheated zone in the evaporator
ṁ	mass flow rate [kg s <sup>-1</sup> ]	e12	boundary between the two-phase and
m	time derivative of mass flow rate $[kg s^{-2}]$		superheated zone in the evaporator
(mc)	thermal capacitance in the heat exchanger	etot	complete evaporation from saturated liquid to
	structure (wall) [kJ $K^{-1}$ ]		saturated vapor
P	refrigerant pressure [kPa]	f	saturated liquid
Q.	heat transfer rate [kW]	g	saturated vapor
T	temperature [K]	h	enthalpy pseudo-state equation
t	time [s]	i	zone number; for the condenser, i∈{1,2,3}
U	overall heat transfer coefficient $[kW m^{-2} K^{-1}]$		(1 = superheated, $2 = $ two-phase, $3 = $ sub-cooled)
и	input		for the evaporator, $i \in \{1,2\}$ (1 = two-phase,
V	volume [m³]		2 = superheated)
х	state vector	iA	heat exchanger structure-to-air for zone i
×	time derivative of the state vector	iR	heat exchanger structure-to-refrigerant for zone
Z	coefficient matrix	in	inlet
α	refrigerant heat transfer coefficient [ $kW m^{-2} K^{-1}$ ]	iwt	transported wall temperature across the
$\overline{\gamma}$	mean void fraction [dimensionless]		rightmost boundary of zone i
ρ	refrigerant density [kg m <sup>-3</sup> ]	min	minimum value before switching occurs
τ	time constant [s]	0	outlet
ζ	fraction of heat exchanger length covered by zone,	pool	pool boiling effect
	also called normalized zone length	PA	air at constant pressure
	[dimensionless]	R	refrigerant
Δζ	normalized length of the liquid-vapor mixture	SR	refrigerant-to-structure surface
	[dimensionless]	w	heat exchanger structure (wall)

#### 1. Introduction

The primary goal of any vapor compression cycle (VCC) system, such as a refrigeration and/or air-conditioning system, is to move energy from one physical location to another. Most VCC systems operate in a mode in which they stop and start the refrigerant flow to modulate the amount of cooling/heating capacity provided to some enclosed environmental spaces. Here, this is termed the 'compressor cycling with shut-down and start-up operations' or, for short the 'stop-start' problem for dynamic modeling and control with application to VCC systems. This paper focuses on dynamic modeling of the stop-start operating characteristics for control purposes, such as hardware-in-the-loop/software-in-the-loop simulation, and embedded system applications.

VCC system dynamic modeling is a challenging task in which the balance between complexity and accuracy must be

considered. Two heat exchanger modeling approaches are commonly used in the VCC system modeling: finite-volume distributed-parameter and moving-boundary lumpedparameter methods (Bendapudi and Braun, 2002). A validated system model of a centrifugal chiller system using the finitevolume formulation was reported to predict transient performance including start-up (Bendapudi et al., 2005). More recently, Bendapudi et al. (2008) presented a comparative study of centrifugal chiller system behaviors for start-up and load-change transients with flooded shell-and-tube heat exchanger models. In Bendapudi et al. (2008) both finitevolume and moving-boundary methods were quantitatively compared and the tradeoffs between the two formulations were carefully identified. While the moving-boundary methods were found to be computationally faster, they were not as computationally robust or accurate as the finite volume approaches. Considering the target control applications of the current VCC stop-start system model, we choose to use the

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