### Accepted Manuscript

Title: Improved Properties of Scandia and Yttria Co-doped Zirconia as a Potential Thermal Barrier Material for High Temperature Applications

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PII: S0955-2219(18)30364-9

DOI: https://doi.org/10.1016/j.jeurceramsoc.2018.06.002

Reference: JECS 11923

To appear in: Journal of the European Ceramic Society

Received date: 27-12-2017 Revised date: 5-5-2018 Accepted date: 1-6-2018

Please cite this article as: Fan W, Wang ZZ, Bai Y, Che JW, Wang RJ, Ma F, Tao WZ, Liang GY, Improved Properties of Scandia and Yttria Co-doped Zirconia as a Potential Thermal Barrier Material for High Temperature Applications, *Journal of the European Ceramic Society* (2018), https://doi.org/10.1016/j.jeurceramsoc.2018.06.002

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## ACCEPTED MANUSCRIPT

# Improved Properties of Scandia and Yttria Co-doped Zirconia as a Potential Thermal Barrier Material for High Temperature Applications

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#### **Abstract:**

Due to the limited temperature capability of current YSZ thermal barrier coating (TBC) material, considerable effort has been expended world-wide to research new candidates for TBC applications above 1200 °C. Our study suggested that Sc<sub>2</sub>O<sub>3</sub> and Y<sub>2</sub>O<sub>3</sub> co-doped ZrO<sub>2</sub> (ScYSZ) had excellent *t'* phase stability even after annealed at 1500 °C for 336 h. The thermal expansion coefficient of ScYSZ was comparable to the value of YSZ. The thermal conductivity of fully dense ScYSZ was in the range of 2.13-1.91 W·m<sup>-1</sup>·K<sup>-1</sup> (25-1300 °C), approximately 25 % lower than that of YSZ. Although the fracture toughness of dense ScYSZ was slightly lower than YSZ, an evident decline in elastic modulus was found. Additionally, thermal cycling lifetime

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