## Accepted Manuscript

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PII: S0955-2219(17)30755-0

DOI: https://doi.org/10.1016/j.jeurceramsoc.2017.11.016

Reference: JECS 11562

To appear in: Journal of the European Ceramic Society

Received date: 27-5-2017 Revised date: 31-10-2017 Accepted date: 7-11-2017

Please cite this article as: Jiang Yiguang, Jiang Benxue, Jiang Nan, Zhang Pande, Chen Shuilin, Hu Xu, Zhang Ge, Fan Jintai, Su Liangbi, Li Jiang, Zhang Long. Effects of Deformation Rate on Properties of Nd,Y-codoped CaF2 transparent ceramics. *Journal of The European Ceramic Society* https://doi.org/10.1016/j.jeurceramsoc.2017.11.016

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### ACCEPTED MANUSCRIPT

# Effects of Deformation Rate on Properties of Nd,Y-codoped CaF<sub>2</sub> transparent ceramics

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#### **Abstract**

Different deformation rates of Nd,Y-codoped CaF<sub>2</sub> transparent ceramics were prepared by ceramization of single crystals. The deformation rate effects on the crystallization behaviors, microstructures, mechanical properties, and optical performances were investigated for the first time. The results indicate that the comprehensive performances of Nd,Y-codoped CaF<sub>2</sub> ceramic ( $\triangle$ a= 62%) are the most optimal compared with other ceramics having different deformation rates ( $\triangle$ a= 34%, 40%, 50%, and 75%). In further investigations of the optical properties, the Nd,Y-codoped CaF<sub>2</sub> ceramic ( $\triangle$ a= 62%) sample exhibited a high transparency ( $T_a$  > 91%, 3-mm thick, 250~1200 nm), low light scattering, superior fracture toughness ( $K_{1c}$  ~0.71 MPa·m<sup>1/2</sup>), strong fluorescence emission, long lifetime ( $\tau$  = 348.72  $\mu$ s), and broad FWHM (29.2nm), promising a good candidate for high-power laser material.

**Keywords:** Ceramization of single crystals; Transparent Ceramics; Nd,Y-codoped CaF<sub>2</sub>

#### 1. Introduction

Calcium fluoride (CaF<sub>2</sub>) crystal shows a high thermal conductivity (9.7  $W \cdot m^{-1} \cdot K^{-1}$ ), high transmittance, and good solubility of both the sensitizer and

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