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## ACCEPTED MANUSCRIPT

## Facile Synthesis of Powder-Based Processing of Porous Aluminum Nitride

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#### ABSTRACT

The use of aluminum nitride (AlN) has recently begun to be explored for advanced functional applications. For some particular applications, it is more advantageous to use porous-structured AlN, simply because it can provide a greater surface area and higher permeability. However, porous or bulk AlN is very difficult to achieve due mainly to its high melting point (2200 °C). This study proposes a new novel processing method to synthesize porous AlN through a complete transformation from porous aluminum (Al) using a remarkably low nitriding/sintering temperature (620 °C) as opposed to only the surface nitride AlN-Al core composite systems reportedly at or above 1,000 °C in the literature. A uniform microporous bead structure of porous AlN with a mean pore size of 74.0  $\pm$  27.7 µm was obtained that also contained nanoparticles ranging from 80 to 230 nm that covered the surface.

Keywords: aluminum nitride; porous; nanoindentation; nitridation; sintering

#### **1. INTRODUCTION**

Aluminum nitride (AlN), which is one of the most versatile ceramic materials, has attracted

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