## Accepted Manuscript

Title: Low-temperature preparation of Si<sub>3</sub>N<sub>4</sub> whiskers bonded/reinforced SiC porous ceramics *via* foam-gelcasting combined with catalytic nitridation

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### ACCEPTED MANUSCRIPT

# $\label{low-temperature} Low-temperature\ preparation\ of\ Si_3N_4\ whiskers\ bonded/reinforced\ SiC\ porous\ ceramics\ \emph{via}$ $foam-gel casting\ combined\ with\ catalytic\ nitridation$

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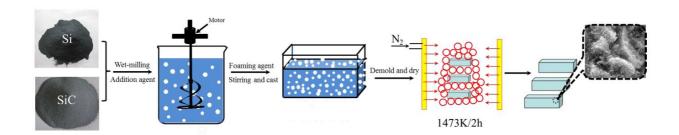
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#### **Graphical abstract**



#### **Abstract**

Porous α-Si<sub>3</sub>N<sub>4</sub> whiskers bonded/reinforced SiC (Si<sub>3</sub>N<sub>4(w)</sub>/SiC) ceramics were successfully prepared at as low as 1473 K for 2 h, *via* a combined foam-gelcasting and catalytic nitridation route using commercial Si and SiC powders containing some Fe impurity as the main raw materials. Small pores (0.03~5 μm) left by the packing of raw material particles and interlocking of *in-situ* formed Si<sub>3</sub>N<sub>4</sub> whiskers coexisted with large ones (8~400 μm) resultant mainly from the foaming process.

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