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## Preparation and characterization of $Pb(Lu_{1/2}Nb_{1/2})O_3$ - $Pb(Ni_{1/3}Nb_{2/3})O_3$ - $PbTiO_3$ ternary ferroelectric ceramics with high piezoelectric constant



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#### ABSTRACT

Pb(Lu<sub>1/2</sub>Nb<sub>1/2</sub>)O<sub>3</sub>-Pb(Ni<sub>1/3</sub>Nb<sub>2/3</sub>)O<sub>3</sub>-PbTiO<sub>3</sub> ferroelectric ceramics were successfully prepared by a modified two-step columbite precursor method. The structural, dielectric, ferroelectric and piezoelectric properties were characterized by X-ray diffraction, ferroelectric and dielectric measurements. All the obtained samples have pure perovskite structure. The composition of 0.17PLN-0.47PNN-0.36PT within morphotropic phase boundary exhibits optimal properties with piezoelectric coefficient  $d_{33}=378\,\mathrm{pC/N}$ , Curie temperature  $Tc=142\,^\circ\mathrm{C}$ , dielectric constant  $\varepsilon'=4700$ , dielectric loss tangent  $\tan\delta=0.05$ , remnant polarization  $Pr=27.1\,\mathrm{\mu C/cm^2}$  and coercive field  $Ec=8.89\,\mathrm{KV/cm}$ . According to Curie-Weiss Law and Lorentz-type quadratic relationship, the dielectric behavior was studied and the relaxor factor  $\gamma$  is between 1.55–1.87, indicating the character of diffuse phase transition of the Pb(Lu<sub>1/2</sub>Nb<sub>1/2</sub>)O<sub>3</sub>-Pb(Ni<sub>1/3</sub>Nb<sub>2/3</sub>)O<sub>3</sub>-PbTiO<sub>3</sub> ceramics. The excellent piezoelectric properties and high Curie temperature make this system a promising material for high-power transducer applications in a broad temperature range.

#### 1. Introduction

Pb(Mg<sub>1/3</sub>Nb<sub>2/3</sub>)O<sub>3</sub> (PMN) and Pb(Zn<sub>1/3</sub>Nb<sub>2/3</sub>)O<sub>3</sub> (PZN) exhibit large dielectric permittivity and typical relaxor behavior [1,2], which can form a solid solution with PbTiO<sub>3</sub> or other lead based compound with perovskite structure, such as Pb(Mg<sub>1/3</sub>Nb<sub>2/3</sub>)O<sub>3</sub>-PbTiO<sub>3</sub>(PMN-PT) [3], Pb(Zn<sub>1/3</sub>Nb<sub>2/3</sub>)O<sub>3</sub>-PbTiO<sub>3</sub> (PZN-PT) [4], Pb(Mg<sub>1/3</sub>Nb<sub>2/3</sub>)O<sub>3</sub>-Pb(Sc<sub>1/2</sub>Nb<sub>1/2</sub>)O<sub>3</sub>-PbTiO<sub>3</sub> (PMN-PSN-PT) [5], Pb(Zn<sub>1/3</sub>Nb<sub>2/3</sub>)O<sub>3</sub>-Pb(In<sub>1/2</sub>Nb<sub>1/2</sub>)O<sub>3</sub>-PbTiO<sub>3</sub> (PZN-PIN-PT) [6]. These compounds have attracted great attention in the past decades because of their high piezoelectric constant and high dielectric permittivity of compositions near morphotropic phase boundary (MPB) region. The MPB region allows the coexistence of rhombohedral, tetragonal phases and other phases, showing the optimum domain reorientation during the process of poling [7]. Therefore, extensive studies focus on the compositions near the MPB region, in which potential excellent physical properties are expected [8,9].

Pb(Ni $_{1/3}$ Nb $_{2/3}$ )O $_3$ -PbTiO $_3$  (PNN-PT) is a typical relaxor ferroelectric material, which shows excellent dielectric and piezoelectric properties near the MPB region [10]. However, the low Curie temperature of PNN-PT in MPB regions limits its applications at elevated temperature. In order to increase the Curie temperature of PNN-PT system, many studies focus on ternary system, such as Pb(Ni $_{1/3}$ Nb $_{2/3}$ )O $_3$ -PbHfO $_3$ -PbTiO $_3$ 

(PNN-PH-PT) [11], Pb(Ni $_{1/3}$ Nb $_{2/3}$ )O $_3$ -Pb(Sc $_{1/2}$ Nb $_{1/2}$ )O $_3$ -PbTiO $_3$  (PNN-PSN-PT) [12], Pb(Ni $_{1/3}$ Nb $_{2/3}$ )O $_3$ -Pb(Mg $_{1/2}$ W $_{1/2}$ )O $_3$ -PbTiO $_3$  (PNN-PMW-PT) [13] and so on.

Pb(Lu<sub>1/2</sub>Nb<sub>1/2</sub>)O<sub>3</sub>(PLN) has been reported to exhibit a ferroelectric to anti-ferroelectric phase transition temperature at 30 °C [14] and an anti-ferroelectric to para-electric phase transition temperature near 270 °C [15]. It can easily form binary solid solution with PbTiO<sub>3</sub> (PT), which has high Curie temperatures and good piezoelectric properties within MPB region [16–18]. Therefore, we believe that the ternary system Pb(Lu<sub>1/2</sub>Nb<sub>1/2</sub>)O<sub>3</sub>-Pb(Ni<sub>1/3</sub>Nb<sub>2/3</sub>)O<sub>3</sub>-PbTiO<sub>3</sub> (PLN-PNN-PT) will possess relative higher Curie temperature and excellent electrical properties. This paper reports the preparation and the phase structure, piezoelectric and ferroelectric properties of the PLN-PNN-PT ternary ceramics.

#### 2. Experimental procedures

The ceramics of (1-x-y)PLN-xPNN-yPT were prepared by a modified two-step columbite precursor method. The appropriate amount of high purity (99.9%) oxide powers, PbO, Lu<sub>2</sub>O<sub>3</sub>, NiO, Nb<sub>2</sub>O<sub>5</sub> and TiO<sub>2</sub> were used as raw materials with 4 mol% excess of PbO to suppress the formation of pyrochlore phase during sintering. First, the precursors of B-site ions were calcined using the columbite and wolframite method.

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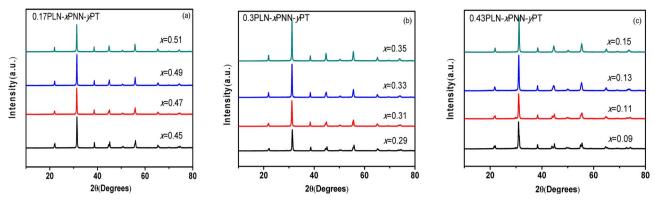


Fig. 1. XRD patterns of the PLN-PNN-PT ceramics at room temperature (a) 0.17PLN-xPNN-yPT (b) 0.30PLN-xPNN-yPT (c) 0.43PLN-xPNN-yPT.

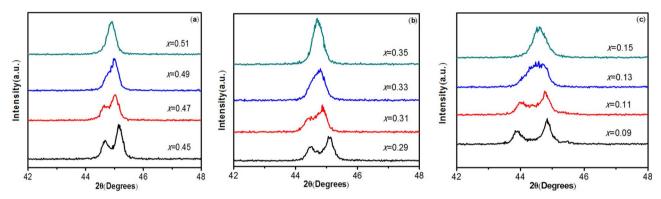


Fig. 2. (200) reflection peaks for (a) 0.17PLN-xPNN-yPT (b) 0.30PLN-xPNN-yPT (c) 0.43PLN-xPNN-yPT.

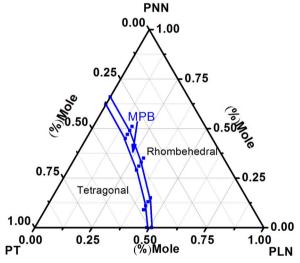


Fig. 3. MPB region of the PLN-PNN-PT ternary system at room temperature.

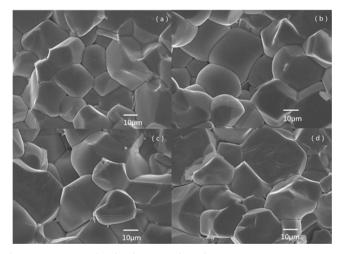


Fig. 4. SEM micrographs of a fracture surface of 0.17PLN-xPNN-yPT (a) 0.17PLN-0.45PNN-0.38PT (b) 0.17PLN-0.47PNN-0.36PT (c) 0.17PLN-0.49PNN-0.34PT (d) 0.17PLN-0.51PNN-0.32PT.

LuNbO<sub>4</sub> was calcined at 1250 °C for 1 h and NiNb<sub>2</sub>O<sub>6</sub> was calcined at 1000 °C for 6 h according to the stoichiometric proportions respectively. Second, the LuNbO<sub>4</sub> and NiNb<sub>2</sub>O<sub>6</sub> were subsequently ball-milled with the PbO and TiO<sub>2</sub> for 24 h, pressed into pellets and then calcined at 800 °C (4 h). Finally, the calcined powders were milled and mixed with 5 wt% polyvinyl alcohol and pressed into pellets at the pressure of 8 MPa. The pellets were sintered at various temperatures ranging from 1050 °C to 1150 °C for 2 h in a sealed Al<sub>2</sub>O<sub>3</sub> crucible after burning out at 550 °C for 2 h. As a lead source, the PbZrO<sub>3</sub> powders were used to suppress the lead loss.

For structural studies, the powders of sintered samples were measured by X-ray diffraction technique with  $\text{CuK}\alpha$  radiation (Rigaku,

MinFlex II, Japan). In order to measure electrical properties, the ceramics were polished and pasted with silver as electrodes. The density of the pellets was measured by Archimedes principle. A scanning electron microscope (SEM, JSM-6700F, JEOL, Tokyo, Japan) was used to study the microstructure of the fracture surface of sintered ceramic samples. The dielectric properties were analyzed using a computer-controlled Alpha-A broad band dielectric/impedance spectrometer (Novo-control GmbH), with an AC signal of 1.0 V (peak-to-peak) applied. An aix-ACCT2000 analyzer ( $f=4\,\mathrm{Hz}$ ) was used to measure the ferroelectric hysteresis loops at room temperature. The piezoelectric coefficient  $d_{33}$  was measured using a quasi-static  $d_{33}$  meter (Institute of Acoustics, Chinese Academy of Sciences, model ZJ-4AN).

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