



# A facile method to prepare mesoporous anatase TiO<sub>2</sub> materials in water at lower temperatures



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## ABSTRACT

Mesoporous anatase TiO<sub>2</sub> has been successfully prepared in water at lower temperatures than 90 °C. Firstly, amorphous TiO<sub>2</sub> gels were prepared by conventional sol–gel method at room temperature with tetrabutyl titanate as precursor, and then TiO<sub>2</sub> gels were directly put into water at temperatures of 50–90 °C for 0.5–10 h to form mesoporous anatase TiO<sub>2</sub>. The as-prepared mesoporous TiO<sub>2</sub> was characterized by XRD, TEM, FTIR, Raman, UV–vis DRS, DSC–TGA, and XPS. The results showed that mesoporous anatase TiO<sub>2</sub> contained some organic residuals, the mean size of the TiO<sub>2</sub> nanocrystals was in the range of 3.5–5.4 nm, and their BET specific surface areas were in the range of 235–345 m<sup>2</sup> g<sup>−1</sup>. The photocatalytic activity of as-prepared TiO<sub>2</sub> was obviously higher than those of the commercial TiO<sub>2</sub> (P25) and TiO<sub>2</sub> calcined at 450 °C for 3 h under UV or visible light irradiation.

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## 1. Introduction

Anatase crystalline TiO<sub>2</sub> has been widely used in many application fields, such as photocatalysts [1–6], electrochromic devices [7,8], photovoltaics [9,10], and luminescent devices [11,12], due to its unique properties of powerful oxidation ability, high photoactivity and quantum efficiency, good chemical stability, and nontoxicity. In general, anatase TiO<sub>2</sub> can be prepared by the sol–gel method with tetrabutyl titanate or titanium tetraisopropoxide as precursor, i.e., amorphous TiO<sub>2</sub> gels are firstly prepared by hydrolysis of the precursor in the presence of water and polycondensation at room temperature, and then are calcined at more than 400 °C to form anatase TiO<sub>2</sub> [13–15]. This preparation procedure not only needs high-temperature equipments and more energy consumption, but also easily leads anatase TiO<sub>2</sub> to decreasing its specific surface area due to microcrystal growth and collapse of the micropores and/or mesopores in TiO<sub>2</sub> during the calcination at more than 400 °C. The decrement in specific surface area of anatase TiO<sub>2</sub> is usually disadvantageous to its applications such as catalysis and photocatalysis. Therefore, it may be an important research field to look for a new method for preparation of anatase TiO<sub>2</sub> at lower temperatures.

So far, the most widely used method to prepare anatase TiO<sub>2</sub> at lower temperatures is the hydrothermal synthesis [16–19], in which the hydrothermal reactions of Ti(OC<sub>4</sub>H<sub>9</sub>)<sub>4</sub>, TiCl<sub>4</sub> or other

titanium compounds in solutions are conducted in Teflon-lined stainless-steel autoclaves at about 150 °C. The major drawbacks of this method lie in the low preparation efficiency of anatase TiO<sub>2</sub> and requirement of special preparation equipments under higher pressures, which restrict the anatase TiO<sub>2</sub> production in a large scale.

Recently, some groups reported several new methods for preparation of anatase TiO<sub>2</sub> under the conditions of conventional pressure and lower temperatures. Li et al. [20] reported a near room-temperature synthesis of high purity anatase TiO<sub>2</sub> nanocrystals from TiCl<sub>4</sub>, and then the product needed to be baked at 87 °C for 3 days and subsequently washed several times a day for up to 60 days using a Beckman supercentrifuge to remove the main byproduct, organic species and Cl<sup>−</sup> species on the sample surfaces. Cozzoli et al. [21] prepared oleic acid coated anatase TiO<sub>2</sub> by hydrolysis of titanium tetraisopropoxide with oleic acid as surfactant. The hydrolysis and crystallization of the product were carried out under mild reflux at 80–100 °C over 6–48 h. Hu et al. [22] prepared anatase TiO<sub>2</sub> by hydrolysis of titanium *n*-butoxide in abundant acidic aqueous solution and subsequent reflux at around 75 °C for 24 h. Hu et al. [23] prepared nanocrystalline anatase TiO<sub>2</sub> at 65 °C for 20 h via controlling the pH value (1.5). Liao et al. [24] synthesized amorphous TiO<sub>2</sub> powders by a rapid breakdown anodization process from Ti foil, and then obtained the crystallized TiO<sub>2</sub> via hot water treatment at 92 °C for 35 h. Li et al. [25] investigated the photocatalytic activity of anatase TiO<sub>2</sub> prepared with diethyl ether anhydrous as solvent at 100 °C. On the basis of their experiments, they drew a conclusion that anatase TiO<sub>2</sub> cannot be obtained by the same preparing route when absolute ethanol, a

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widely used solvent in the conventional sol–gel method, was used as solvent instead of diethyl ether anhydrous. Unfortunately, all the above-mentioned researches hardly discussed in detail the mesoporous structure of the as-prepared anatase  $\text{TiO}_2$  materials and the affecting factors on their specific surface areas.

In general,  $\text{TiO}_2$  gels contain a large of organic groups such as *n*-butyl when tetrabutyl titanate ( $\text{Ti}(\text{OC}_4\text{H}_9)_4$ ) is used as titanium precursor due to incomplete hydrolysis of  $\text{Ti}-\text{O}-\text{CH}_2-\text{CH}_2-\text{CH}_2-\text{CH}_3$ . When these  $\text{TiO}_2$  gels are put in hot water, the groups of  $\text{Ti}-\text{O}-\text{CH}_2-\text{CH}_2-\text{CH}_2-\text{CH}_3$  in  $\text{TiO}_2$  gels can further hydrolyze to form  $\text{TiO}_2$  nanocrystals. In this reaction system, water is used as both reactant and dispersant agent. The existence of water possibly alleviates the collapse of micropores and/or mesopores which are produced during the heat-treatment of  $\text{TiO}_2$  gels. Therefore, it is reasonable to infer that mesoporous  $\text{TiO}_2$  with high specific surface area can be obtained by heat-treating  $\text{TiO}_2$  gels in hot water.

In this work, a facile method was developed to prepare mesoporous anatase  $\text{TiO}_2$  with high specific surface area in water at lower temperatures than  $90^\circ\text{C}$ . Firstly, the  $\text{TiO}_2$  gels were prepared by the conventional sol–gel method at room temperature. Secondly, the amorphous  $\text{TiO}_2$  gels were directly put in water at temperatures of  $50$ – $90^\circ\text{C}$  for  $0.5$ – $10$  h to form mesoporous anatase  $\text{TiO}_2$ . Thirdly, the  $\text{TiO}_2$  samples were filtered, and extracted by absolute ethanol to remove the residual water, and then were dried in a vacuum oven at room temperature. The chemical composition, microstructure, and photocatalytic activity of the as-prepared  $\text{TiO}_2$  were characterized and investigated.

## 2. Experimental

### 2.1. Preparation of anatase $\text{TiO}_2$

All the reagents in this work were purchased as A.R. grade and used without further purification. A typical procedure to obtain

mesoporous anatase  $\text{TiO}_2$  is described as follows.  $30$  mL of tetrabutyl titanate and  $6$  mL of acetic acid were respectively added into  $39$  mL of absolute ethanol under continuously stirring at room temperature, and the obtained solution was labeled as Solution A.  $12$  mL of deionized water,  $18$  mL of absolute ethanol, and  $18$  mL of acetic acid were mixed together under stirring to form Solution B. Then, Solution B was added drop by drop into Solution A under vigorous magnetic stirring at room temperature for  $30$  min. The obtained mixture was sealed and kept stirring for another  $30$  min. After aging at room temperature for  $24$  h, the resultant gel was directly put into water (the mass ratio of gel and water was  $1:20$ ) at temperatures of  $50$ – $90^\circ\text{C}$  for different time ( $0.5$ – $10$  h) to form mesoporous anatase  $\text{TiO}_2$ . Afterwards, the  $\text{TiO}_2$  sample was filtered, and extracted by absolute ethanol for three times to remove the residual water, and then was dried in a vacuum oven at room temperature. The samples were labeled as  $\text{TiO}_2$  ( $x^\circ\text{C}$ ,  $y$  h) or  $\text{TiO}_2$  ( $x^\circ\text{C}$ ,  $y$  min), where  $x^\circ\text{C}$  is the water temperature, and  $y$  h or  $y$  min is the heat-treatment time. The sample of  $\text{TiO}_2$  ( $70^\circ\text{C}$ ,  $6$  h) was calcined at  $450^\circ\text{C}$  for  $3$  h, and the calcined sample was labeled as  $\text{TiO}_2$  ( $450^\circ\text{C}$ ,  $3$  h) for comparison.

### 2.2. Characterization

The patterns of small angle X-ray diffraction (SAXRD,  $1$ – $10^\circ$ ) and wide angle X-ray diffraction (WAXRD,  $10$ – $100^\circ$ ) were obtained by a Rigaku D/MAX-2500 diffractometer with  $\text{Cu K}\alpha$  radiation ( $\lambda = 0.15406$  nm), and the operating voltage and current were  $40$  kV and  $150$  mA respectively. The crystallite size of anatase  $\text{TiO}_2$  was calculated from the line broadening by Scherrer's formula. The Brunauer–Emmett–Teller (BET) specific surface area and pore size measurements were performed by a Micromeritics TriStar II 3020 surface area and porosity system with nitrogen as an adsorptive gas. Transmission electron microscopy images were obtained by a JEOL JEM-2100F field-emission electron microscope

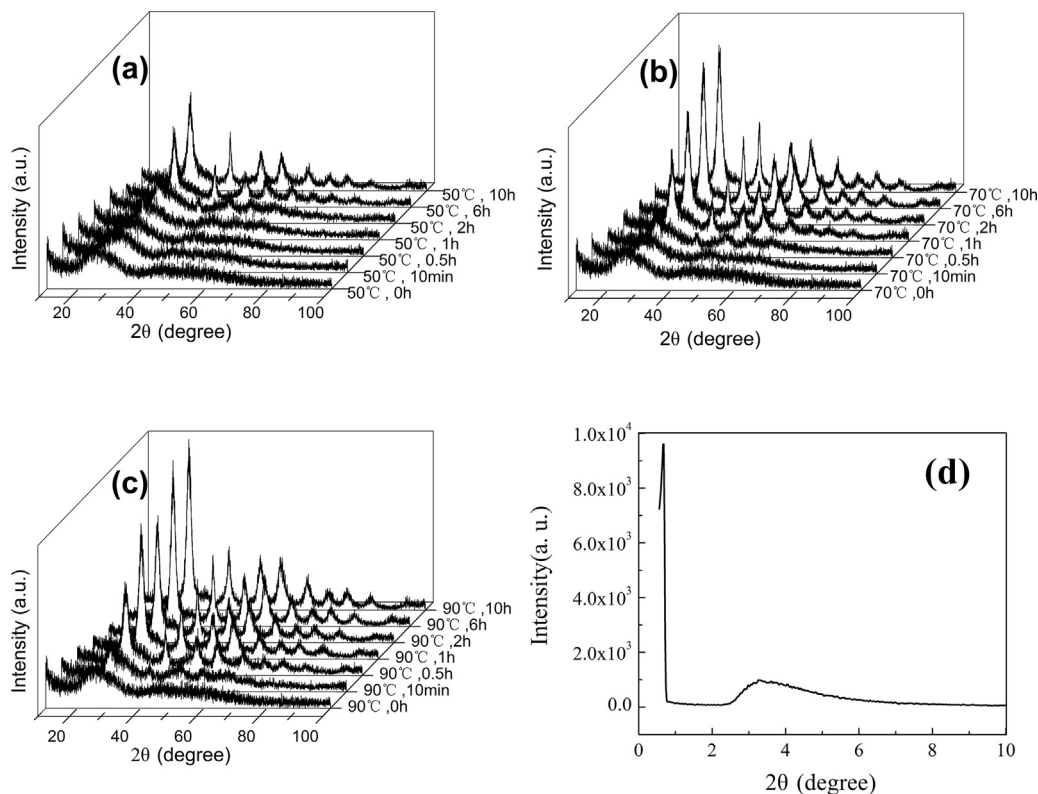


Fig. 1. WAXRD spectra of  $\text{TiO}_2$  heat-treated in water at (a)  $50^\circ\text{C}$ , (b)  $70^\circ\text{C}$ , (c)  $90^\circ\text{C}$  for different time, and (d) SAXRD spectrum of  $\text{TiO}_2$  ( $70^\circ\text{C}$ ,  $6$  h).

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